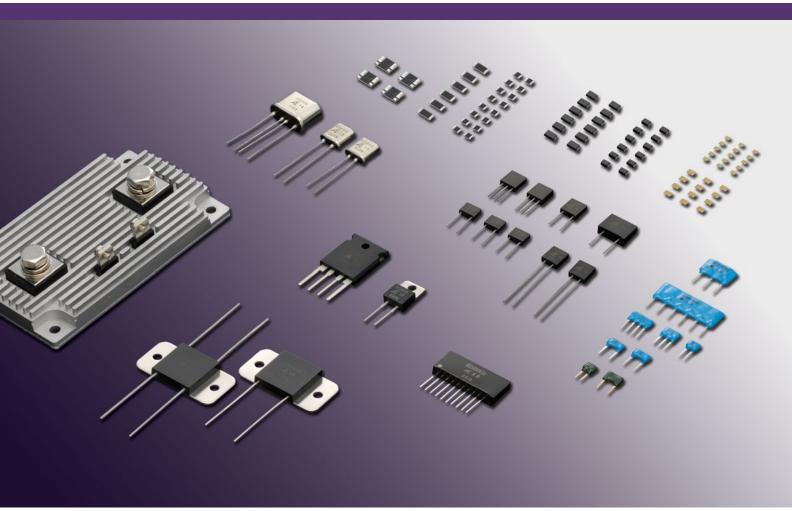
Ultra Precision Resistors

Databook



Bulk Metal[®] Foil Thin Film Thermosensitive

alpha-elec.co.jp





Ultra Precision Resistors

www.alpha-elec.co.jp

Disclaimer

ALL PRODUCTS, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE.

Vishay Precision Group, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "VPG"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained herein or in any other disclosure relating to any product.

The product specifications do not expand or otherwise modify VPG's terms and conditions of purchase, including but not limited to, the warranty expressed therein.

VPG makes no warranty, representation or guarantee other than as set forth in the terms and conditions of purchase. To the maximum extent permitted by applicable law, VPG disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Information provided in datasheets and/or specifications may vary from actual results in different applications and performance may vary over time. Statements regarding the suitability of products for certain types of applications are based on VPG's knowledge of typical requirements that are often placed on VPG products. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. You should ensure you have the current version of the relevant information by contacting VPG prior to performing installation or use of the product, such as on our website at vpgsensors.com.

No license, express, implied, or otherwise, to any intellectual property rights is granted by this document, or by any conduct of VPG.

The products shown herein are not designed for use in life-saving or life-sustaining applications unless otherwise expressly indicated. Customers using or selling VPG products not expressly indicated for use in such applications do so entirely at their own risk and agree to fully indemnify VPG for any damages arising or resulting from such use or sale. Please contact authorized VPG personnel to obtain written terms and conditions regarding products designed for such applications.

Product names and markings noted herein may be trademarks of their respective owners.



Alphabetical Index	2
Bulk Metal [®] Foil Precision Resistor — Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance	3
	0
RWA, RWB, RWC – Precision SMS Bulk Metal [®] Foil Resistor (Wraparound)	
MPP, MQP Series – Z-Foil Ultra High-Precision SMT Resistor (Molded, J-Lead Terminal)	
MP, MQ Series – Ultra Precision SMT Resistor (Molded, J-Lead Terminal)	
MU Series – Ultra Precision SMT Resistor 1-2-3 Network RBD, RBF, RBH Series – Ultra Precision SMT Current Sense Resistor (Flip-Chip)	
Metal Foil Resistors—Through-Hole	
MA, MB, MC, MD Series – Ultra Precision Resistor (Transfer Molded)	. 16
FLA, FLB, FLC Series – Precision Resistor (Conformally Coated)	
SLD, SM Series - Ultra Precision Resistor 1-2-3 Network	20
FNP Series — High Power Precision Shunt Resistor, Up to 500W	22
PSB Series – Ultra Precision Shunt Resistor (40 Watts)	24
PB, PC Series – Ultra Precision Power Resistor (10 Watts)	26
PE Series - Ultra Precision Shunt Resistor (10 Watts, TO Package)	28
PD Series - Ultra Precision Power Resistor (8 Watts, TO-220)	30
HC, HD, HG Series - Ultra Precision Resistor (Hermetically Sealed)	
HK, HL Series - Zero-TCR Ultra Precision Resistor (Hermetically Sealed)	. 34
Ultra Precision Resistor Network	36
SC Series - Ultra Precision Resistor Network (Case-Encapsulated)	. 37
SE, SF, SS Series — Precision Resistor Network (Conformally Coated)	38
Thin Film Resistors—Through-Hole	00
TLA, TLC Series — Precision Thin Film Resistor (Conformally Coated)	39
Ultra Precision Thermosensitive Resistors – Surface Mount and Through-Hole	
CLA, CLB, KLC, NLA, NLB, NMP, NMQ Series — Ultra Precision Thermosensitive Resistor	40
Custom Products — Products for Ultra Precision Resistors and Temperature Sensors	43
Global Contact Map	44
About VPG Foil Resistors	45

Alphabetical Index



About VPG Foil Resistors	45
Bulk Metal® Foil Precision Resistor – Manufacturing Process, Adjustment of Resistance Value Construction, and	
Temperature Characteristics of Resistance	
CLA, CLB, KLC, NLA, NLB, NMP, NMQ Series - Ultra Precision Thermosensitive Resistor	40
Custom Products – Products for Ultra Precision Resistors and Temperature Sensors	43
FLA, FLB, FLC Series - Precision Resistor (Conformally Coated)	18
FNP Series – High Power Precision Shunt Resistor, Up to 500W	22
Global Contact Map	44
HC, HD, HG Series - Ultra Precision Resistor (Hermetically Sealed)	32
HK, HL Series - Zero-TCR Ultra Precision Resistor (Hermetically Sealed)	34
MPP, MQP Series - Z-Foil Ultra High-Precision SMT Resistor (Molded, J-Lead Terminal)	8
MP, MQ Series - Ultra Precision SMT Resistor (Molded, J-Lead Terminal)	10
MU Series - Ultra Precision SMT Resistor 1-2-3 Network	12
MA, MB, MC, MD Series - Ultra Precision Resistor (Transfer Molded)	16
PSB Series – Ultra Precision Shunt Resistor (40 Watts)	24
PB, PC Series – Ultra Precision Power Resistor (10 Watts)	26
PE Series – Ultra Precision Shunt Resistor (10 Watts, TO Package)	28
PD Series — Ultra Precision Power Resistor (8 Watts, TO-220)	
RWA, RWB, RWC - Precision SMS Bulk Metal® Foil Resistor (Wraparound)	6
RBD, RBF, RBH Series - Ultra Precision SMT Current Sense Resistor (Flip-Chip)	14
SLD, SM Series – Ultra Precision Resistor 1-2-3 Network	20
SC Series – Ultra Precision Resistor Network (Case-Encapsulated)	37
SE, SF, SS Series – Precision Resistor Network (Conformally Coated)	38
TLA, TLC Series — Precision Thin Film Resistor (Conformally Coated)	39
Ultra Precision Resistor Network	36



Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance

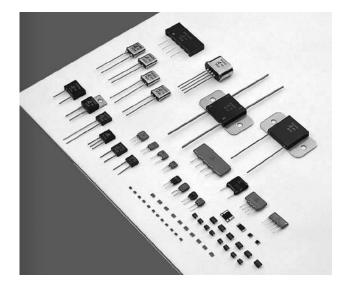
A Bulk Metal[®] foil high precision resistor, unlike a precision-class metal film resistor or wire-wound resistor, is an ultra precision resistor in which the primary resistance element is a special alloy foil several µm thick.

Use of this Bulk Metal[®] Foil as the resistance element gives superior performance not found in other resistors, satisfying military specification MIL-PRF-55182/9. In particular, the temperature coefficient of resistance has been reduced to an unprecedented, extremely low value by strict quality control of alloy composition and newly developed foil stabilization treatment technology. In addition, from the point of view of long-term stability, which is an important property of a resistor since the foil has a thickness of several µm instead of the extremely thin film of a metal film resistor, the natural stability of metal is preserved, resulting in very little resistance change over several years.

By developing our own original fine photo-etching technology, we have made it possible to form the complicated resistance pattern required for highly accurate resistance values.

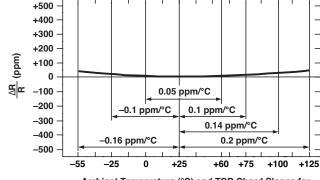
MAIN APPLICATIONS

Precise amplifier circuitry and referential power supply in items such, as sophisticated electronic equipment, instrumentation and medical electronic apparatus.





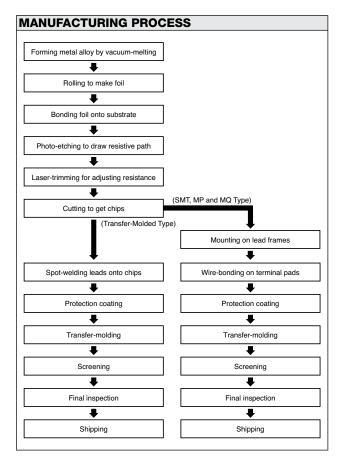
- Temperature Coefficient of Resistance: 0.05 ppm/°C (Typical, 0°C to +60°C)
 Resistance Tolerance: ±0.005%
 Shelf Life: 25 ppm/year; 50 ppm/3 years (Hermetically sealed: 5 ppm/year 10 ppm/3 years)
 Load Life: 0.005%/2,000 hours at Rated Power (typical)
 Thermal EMF: 0.1 μV/°C (between leads)
 Noise: -42 dB
 Voltage Coefficient: 0.3 ppm/V
 Frequency Characteristics: Inductance: 0.08 μH
 - Capacitance: 0.5 pF



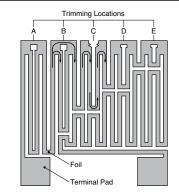
Ambient Temperature (°C) and TCR Chord Slopes for Different Temperature Ranges



Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance



ADJUSTMENT OF RESISTANCE VALUE



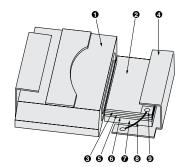
Foil bonded on substrate is photo-etched to make a fine path pattern to provide a desired value. A series of trimming locations are laid out on the pattern, as shown in A through E (fig. above). As shown at C, the trimming method is to increase the resistance by cutting the Bulk Metal[®] Foil. The resistance value can be made accurate to within ±50 ppm of the desired value by cutting at several of the trimming locations. The locations that are cut for trimming are where the electric current flow (arrows in diagram) will not be affected so that the trimming will not cause electrical noise or changes over the years.

CONSTRUCTION

Construction of SMT (MP, MQ Type)

Outer coating is made of epoxy resin, which provides excellent resistance to moisture, heat and solvents.

Gold wire-bond connects between lead frames and resistive elements. Also, resistive elements are designed to be mounted on lead frames efficient heat removal.

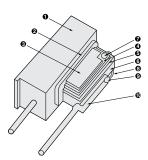


- Transfer-molded resin (heat-resistant epoxy)
- Coating for moisture protection and buffering
- O Protective layer
- External lead
- Bulk Metal[®] Foil (etched resistive element)
- Bonding layer (polyimede)
- Ceramic substrate (high-purity alumina)
- Gold wire
- Terminal pads

Construction of Transfer-Molded Type

The outer cover is transfermolded epoxy resin strongly resistant to heat, moisture and solvents. Inside, there are secondary leads which act as a buffer so that stress on the exterior leads is not transmitted to the foil, providing stability against vibrations when the resistor is mounted on a circuit.

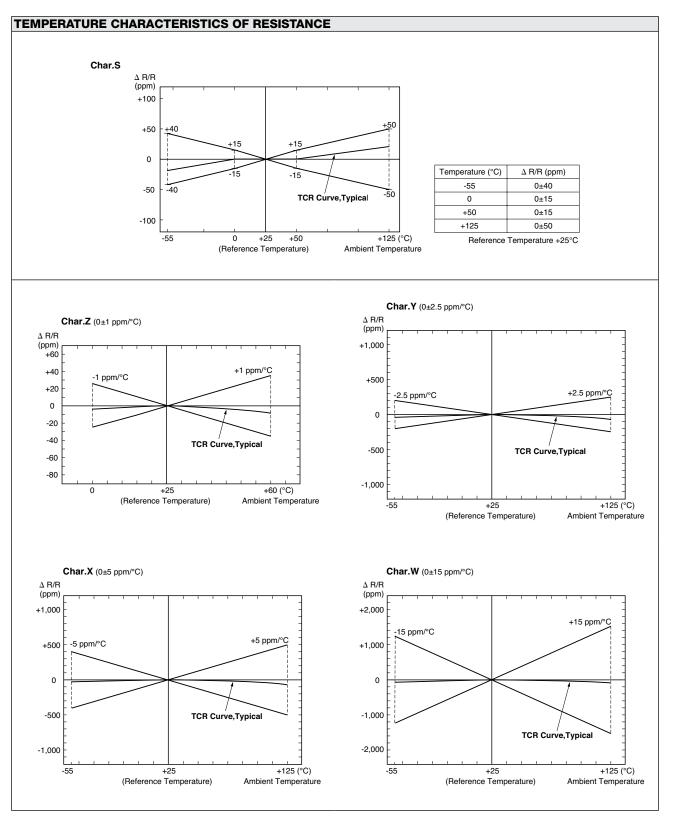
- Transfer-molded resin (heat-resistant epoxy)
- Coating for moisture protection and buffering
- O Protective layer
- Bulk Metal[®] Foil (etched resistive element)
- Bonding layer (polyimede)



- Ceramic substrate (high-purity alumina)
- Resin strengthening welded part
- Secondary lead (abating mechanical stress from outside)
- High-temperature solder
- Exterior lead (Dia. 0.65 mm)



Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance

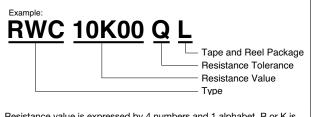




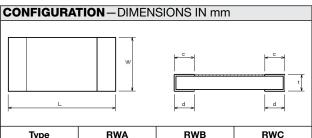
Precision SMD Bulk Metal[®] Foil Resistor (Wraparound)



COMPOSITION OF TYPE NUMBER

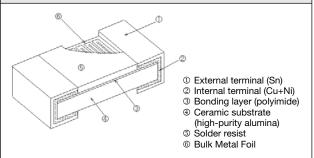


Resistance value is expressed by 4 numbers and 1 alphabet. R or K is a dual-purpose letter that designates both the value range (R for ohmic, K for kiloohm) and the location of decimal point.



Туре	RWA	RWB	RWC
L	L 1.6±0.2		3.2±0.2
W	0.8±0.2	1.25±0.2	1.6±0.2
t	0.5±0.1	0.5±0.1	0.5±0.1
с	0.3±0.25	0.4±0.25	0.5±0.25
d	0.3±0.25	0.4±0.25	0.5±0.25

CONSTRUCTION



FEATURES

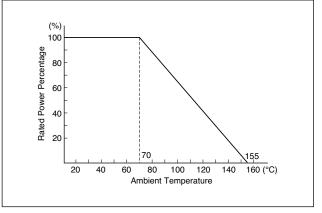
- High precision and stable Bulk Metal® Foil resistor with 0603, 0805 and 1206 package
- TCR: 0±2 ppm/°C, 0±5 ppm/°C
- Resistance tolerance: up to ±0.01%
- Load-life stability: ±0.005% (typical, 70°C, 2000 hrs., rated power)

TCR. RESISTANCE RANGE. TOLERANCE. RATED

- No standard resistance value (example: 1K234Ω)
- MOQ: 100 pieces

POWER					
Туре	Type TCR -25°C to +125°C (ppm/°C) (Ω) Resistance Resistance Tolerance (%)		Rated Power at 70°C (W)		
RWA	0±5	100 to 1k	±0.1(B)	0.1	
	U±5	1k to 5k	±0.05(A)	0.1	
	0±10	10 to 30	±0.5(D)		
RWB	0±5	30 to 100	±0.1(B)	0.2	
	0±2	100 to 1k	±0.05(A), ±0.1(B)	0.2	
	U±2	1k to 10k	±0.02(Q), ±0.05(A)		
	0±10	5 to 30	±0.5(D)		
RWC	0±5	30 to 100	±0.1(B)	0.3	
	0±2	100 to 1k	±0.02(Q), ±0.05(A), ±0.1(B)	0.3	
	U±2	1k to 30k	±0.01(T), ±0.02(Q), ±0.05(A)		

POWER DERATNG CURVE



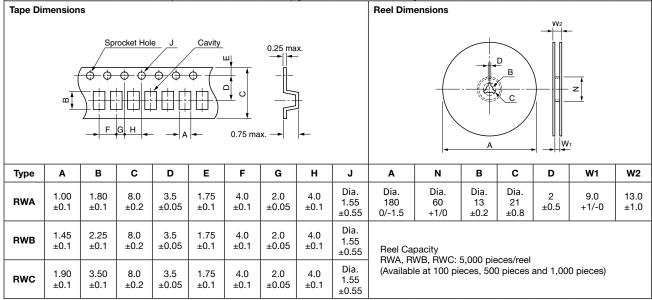
RWA, RWB, RWC



PERFORMANCE

		SPECIFI	SPECIFICATION		
PARAMETERS	TEST CONDITION	MIL-PRF-55342	ALPHA Typical		
Max. Rated Operating Temperature		70	°C		
Working Temperature Range		-65°C to	+155°C		
Maximum Working Voltage		RWA=22V, RWB	=45V, RWC=95V		
Thermal Shock	–65°C/30 min.⇔+150°C/30 min. 100 cycles	±0.1%	±0.01%		
Overloading	Rated Voltage x 2.5, 5 sec.	±0.1%	±0.01%		
Low Temperature Storage	-65°C, No Load, 24 hrs. \rightarrow Rated Power, 45 min.	±0.1%	±0.01%		
Resistance to Soldering Heat	+260°C, 10 sec.	±0.2%	±0.01%		
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.2% ±0.02%			
Life	70°C, Rated Power, 1.5 hrs. ON, 0.5 hrs. OFF, 2,000 hrs.	±0.5%	±0.005%		
High Temperature Exposure	155°C, No Load, 100 hrs.	±0.1%	±0.02%		

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) [DIMENSIONS IN mm]



PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

1. Storage

Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

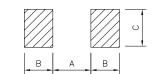
- IR and vapor phase reflow are recommended.
- Vacuum pick up is recommended for handling.
- If the use of a soldering iron becomes necessary, precautionary measures should be taken to avoid any possible damage / overheating.

3. Cleaning

Avoid the use of cleaning agents which could attack epoxy resins, which form part of the resistor construction.

4. Recommended Land Pattern

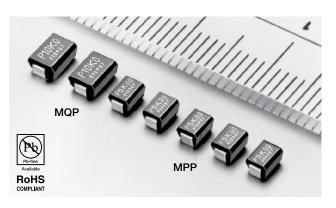
The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate.



Туре	A	В	С
RWA	0.8	0.9	1.0
RWB	0.8	1.2	1.4
RWC	1.6	1.5	1.8
•			(mm)



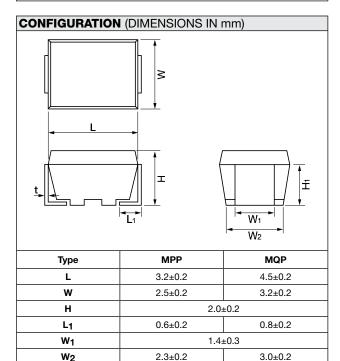
Z-Foil Ultra High-Precision SMT Resistor (Molded, J-Lead Terminal)



COMPOSITION OF TYPE NUMBER Example: MPP 10K005* T Image: Colspan="2">Image: Colspan="2">Tape & Reel Package Required Resistance Tolerance Resistance Tolerance Resistance Value Type Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a Rook is a

dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

* Imprinting indicates up to 3 significant digits but ordered resistance value is traceable by date code



1.5±0.3

0.15±0.05

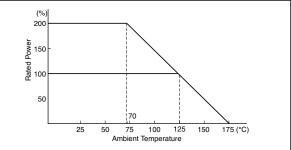
FEATURES

- Temperature coefficient of resistance (TCR): 0.05 ppm/°C typical (0°C to +60°C) by New Generation Z-Foil Technology
- 0.2 ppm/°C typical (–55°C to +125°C, +25°C ref.)
- Resistance tolerance: to ±0.01%
- Power coefficient "ΔR due to self heating": 5 ppm at rated power (typical)
- Power rating: to 200 mW (MPP) and 250 mW (MQP) at $+70^{\circ}\mathrm{C}$
- Load life stability: to ±0.005% at 70°C, 2000h at rated power (typical)
- Not restricted to standard values, we can supply specific "as required" values at no extra cost or delivery (e.g., 1K2345 vs. 1K)

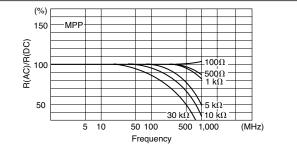
TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Туре	TCR (ppm/°C) -55°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 125°C
	±0.2±3.8	30 to <50	±0.1(B)	
	±0.2±2.8	50 to <100	±0.1(B)	
MPP		100 to <1k	±0.02(Q) ±0.05(A) ±0.1(B)	0.1
	±0.2±1.8		1k to ≤20k	±0.01(T) ±0.02(Q) ±0.05(A) ±0.1(B)
	±0.2±3.8	30 to <50	±0.1(B)	
	±0.2±2.8	50 to <100	±0.1(B)	
MQP		100 to <1k	±0.02(Q) ±0.05(A) ±0.1(B)	0.125
	±0.2±1.8	1k to ≤40k	±0.01(T) ±0.02(Q) ±0.05(A) ±0.1(B)	

POWER DERATING CURVE



FREQUENCY CHARACTERISTICS

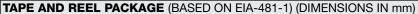


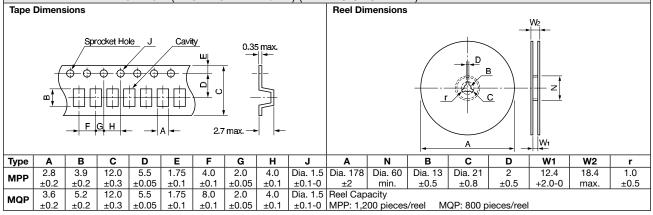
H₁

t



PERFORMANCE					
Parameters	Test Condition	Specification		Typical	
Parameters	lest Condition	MP/MQ	MPP/MQP	MPP/MQP	
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		125°C -65°C to +175°C MPP = 50V, MQP = 100V 350 mA			
Thermal Shock Overload	-65° C/30 min.↔+150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%	±0.005% ±0.005%	
Low Temperature Storage and Life Outstanding PC Board Bending	 -65°C, No Load, 24 hrs.→Rated Voltage, 45 min. 3 mm Bend, 60 sec. 	±0.05% ±0.05%	±0.01% ±0.01%	±0.005% ±0.005%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	, , , , , , , , , , , , , , , , , , , ,		±0.01% over 10,000 ΜΩ ±0.03% ±0.03%	±0.005% ±0.01% ±0.01%	
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.02% ±0.02%	±0.01% ±0.01%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.005%	±0.0025%	
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.05%	±0.05%	±0.03%	
Life	70°C, Rated Power, 1.5 hr. – on, 0.5 hr. – off, 2,000 hrs. 70°C, Rated Power × 2, 1.5 hr. – on, 0.5 hr. – off, 2,000 hrs.		±0.01% ±0.03%	±0.005% ±0.01%	





PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

1. Storage

Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

• Hand Soldering—Hand soldering is applicable as shown at right. Recommended

350

310

230

d 270

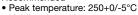
Not Applicable

10 20 30 40 50 60 (sec

Length of contact

Applicable

- Temp. of iron tip: 240°C to 270°C
- Power of iron: 20W or less of Iron
- · Diameter of tip: dia. 3 mm max.
- Solder Reflow in Furnace
 - Recommended



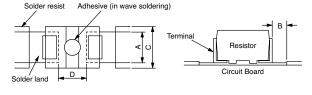
- Holding time: 10 sec. max.
- To cool gradually at room temperature
- Dipping in Solder (Wave or Still)
- Recommended
- Temp. of solder: 260°C max
- Length of dipping: 10 seconds
- To cool gradually at room temperature
- Other

Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning

- Use volatile cleaner such as methylalcohol or propyl alcohol. 4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.

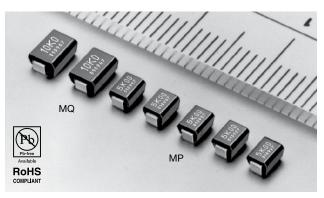


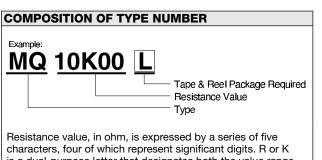
Туре	А	В	С	D
MPP	1.0 += 0.0	0.51.4.5	0.04-0.0	1.8
MQP	1.6 to 2.0	0.5 to 1.5	2.2 to 2.6	2.5

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

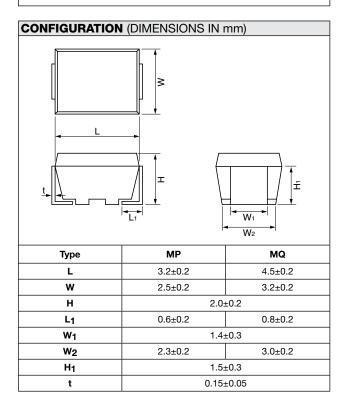


Ultra Precision SMT Resistor (Molded, J-Lead Terminal)





characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

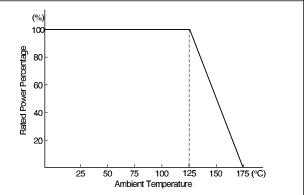


TCR, RESISTANCE RANGE, TOLERANCE,

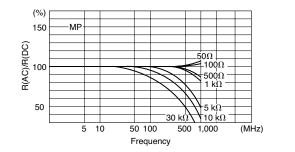
RATED POWER							
Туре	TCR (ppm/°C) -55°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 125°C			
MP	0±10	30 to 100	±0.1	0.1			
	0±5	100 to 30k	±0.05	0.1			
MQ	0±10	30 to 100	±0.1	0.125			
	0±5	100 to 60k	±0.05	0.125			

Please contact us for tighter tolerances.

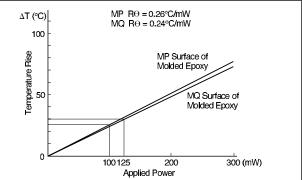
POWER DERATING CURVE



FREQUENCY CHARACTERISTICS



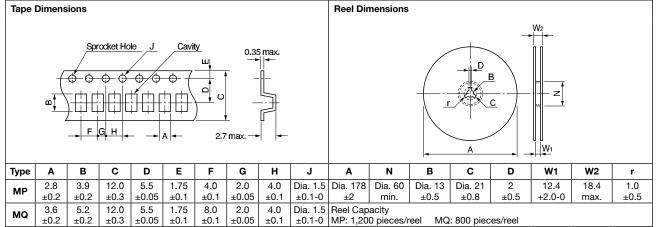
TEMPERATURE OF RESISTOR SURFACE





PERFORMANCE					
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data		
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		-65°C to MP=50V,	5°C +175°C MQ=100V mA		
Thermal Shock Overload	-65°C/30 min. \leftrightarrow +175°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%		
Low Temperature Storage and Operation Substrate Bending Test	–65°C, No Load, 24 hrs.→Rated Voltage, 45 min. Substrate Bent 3 mm, 60 sec.	±0.05% ±0.05%	±0.01% ±0.01%		
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to –10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.01% over 10,000 MΩ ±0.05% ±0.05%	±0.005% over 10,000 MΩ ±0.01% ±0.03%		
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.01% ±0.01%		
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.03%		
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%		
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.05%	±0.03%		

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)



PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

1. Storage

Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

350

310 £

230

du 270

Not Applicable

10 20 30 40 50 60 (sec

Length of contact

Applicable

2. Caution in Soldering

Hand Soldering

Hand soldering is applicable as shown at right. Recommended

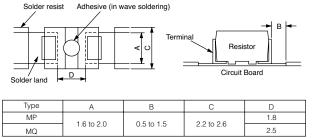
- Temp. of iron tip: 240°C to 270°C
- Power of iron: 20W or less
- Diameter of tip: dia. 3 mm max.
- Solder Reflow in Furnace
- Recommended
- Peak temperature: 250+0/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature
- O Dipping in Solder (Wave or Still)
 - Recommended
 - Temp. of solder: 260°C max
- Length of dipping: 10 seconds To cool gradually at room temperature
- Other

Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.



Use volatile cleaner such as methylalcohol or propyl alcohol. 4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.



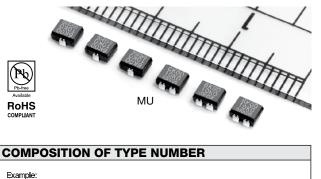
Dimensions in mm

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.



Ultra Precision SMT Resistor 1-2-3 Network

(Molded, J-Lead Terminal)





Internal Circuit (Top View)

RESISTANCE RANGE, TOLERANCE,

RATED POWER					
Tuna	Resistance	Resistance Tolerance*		Rated Power/ Element	
Туре	Range Element**	Absolute*	Matching*	(W) at 125°C	
MU	10Ω ≤R <100Ω	±0.1% (B) ±0.5% (D)	±0.05% (A) ±0.1% (B) ±0.5% (D)		
	100Ω ≤R <1kΩ	±0.05% (A) ±0.1% (B) ±0.5% (D)	±0.02% (Q) ±0.05% (A) ±0.1% (B) ± 0.5% (D)	0.05	
	1kΩ ≤R ≤20kΩ	±0.02% (Q) ±0.05% (A) ±0.1% (B) ± 0.5% (D)	$\begin{array}{c} \pm 0.01\% \ (T) \\ \pm 0.02\% \ (Q) \\ \pm 0.05\% \ (A) \\ \pm 0.1\% \ (B) \\ \pm 0.5\% \ (D) \end{array}$		

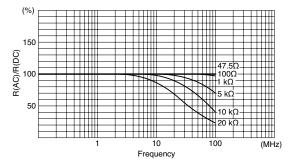
Symbols in parentheses are for type number composition.

** Please contact us for the availability.

ABSOLUTE TO	CR	TCR TRACKING		
Resistance Range (Ω)	Absolute TCR (ppm/°C) –55C to +125°C	Resistance Ratio	TCR Track- ing (ppm/°C) –55°C to +125°C	
10Ω ≤R <30Ω	±15	Ratio = 1	±1	
30Ω ≤R <100Ω	±10	1 <ratio td="" ≤10<=""><td>±2</td></ratio>	±2	
100Ω ≤R ≤20kΩ	±5	10 <ratio td="" ≤100<=""><td>±3</td></ratio>	±3	
		100 <ratio< td=""><td>±5</td></ratio<>	±5	

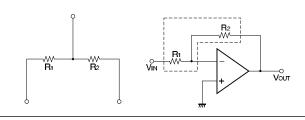
Applicable >50 Ω

FREQUENCY CHARACTERISTICS

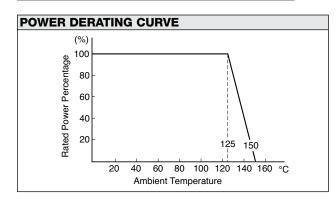


EXAMPLE OF APPLICATIONS

An Application of Type MU (input/feedback resistors for amplifiers) Because the input and the feedback resistors are incorporated into one single element, amplification is not affected by temperature change.



	-	L4	-	W2				
L	w	н	H1	H ₂	H3	P1	P2	P3
3.2 ±0.2	2.5 ±0.2	1.5 ±0.2	1.4 ±0.2	1.6 ±0.2	1.1 ±0.2	1.6 ±0.1	1.4 ±0.1	0.9 ±0.1
W1	W2	W3	L1	L2	L3	L4	t	
2.7 ±0.2	2.7 ±0.2	0.8 ±0.1	3.0 ±0.2	0.7 ±0.2	0.8 ±0.1	3.0 ±0.2	0.1 ±0.05	



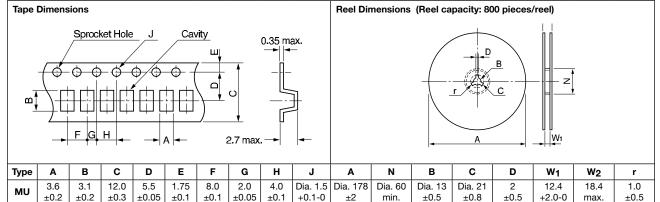
www.alpha-elec.co.jp 12 For any questions, contact sales-alpha@alpha-elec.co.jp

Document No.: 67005 Revision: 01-Jun-2017

CONFIGURATION (DIMENSIONS IN mm)

PERFORMANCE			-	·	·
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	∆ Ratio	ΔR	Δ Ratio
Maximum Rated Operating Temperature Working Temperature Range				5°C o +150°C	
Thermal Shock Overload	-65° C/30 min. ↔ +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.02% ±0.02%	±0.01% ±0.01%	±0.005% ±0.005%
Low Temperature Storage and Operation Substrate Bending Test	-65° C, No Load, 24 hrs. → Rated Voltage, 45 min. 3 mm Bend 60 sec.	±0.05% ±0.05%	±0.02% ±0.02%	±0.01% ±0.01%	±0.005% ±0.005%
Dielectric Withstanding Voltage	Atom. Pres.: AC 200V, 1 min.	±0.01%	±0.01%	±0.005%	±0.0025%
Insulation Resistance	DC 100V, 1 min.		,000 MΩ		<u>,000 MΩ</u>
Resistance to Soldering Heat Moisture Resistance	260°C, 10 sec. +65°C to -10°C, 90% to 98% RH, Rated Power, 10 cycles (240 hrs.)	±0.05% ±0.05%	±0.02% ±0.02%	±0.01% ±0.03%	±0.005% ±0.01%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.01% ±0.01%	±0.01% ±0.01%	±0.005% ±0.005%
Life	125°C, Rated Power, 1.5 hrs. – ON, 0.5 hrs. – OFF, 2,000 hrs.	±0.05%	±0.02%	±0.03%	±0.015%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%	±0.0025%	±0.0015%
High Temperature Exposure	150°C, No Load, 2,000 hrs.	±0.05%	±0.02%	±0.02%	±0.01%

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)



PRECAUTION IN USING FACE-BONDED CHIP RESISTOR (DIMENSIONS IN mm)

Applicable

230

Not Applicable

5 10 20 30 40 50 60 (sec)

Length of contact

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering Hand Soldering

- Hand soldering is applicable as shown at right.
- Recommended
- Temp. of Iron Tip: 240°C to 270°C • Power of Iron: 20W or less
- Diameter of Tip: Dia. 3 mm max.
- OSolder Reflow in Furnace
- Recommended
- Peak Temperature: 250°C +0°C/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature
- Dipping in Solder (Wave or Still)
 - Recommended
 - Temp. of Solder: 240°C to 250°C
 - Length of Dipping: 3 to 4 seconds
 - To cool gradually at room temperature

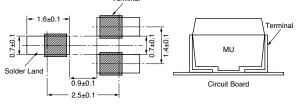
Other

Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol. 4. Circuit Board Design

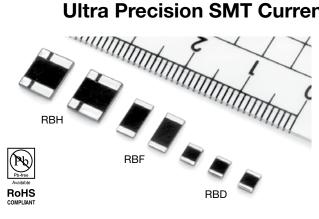
The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.

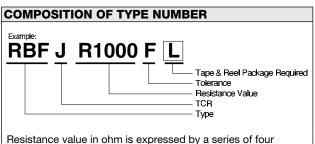


When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands

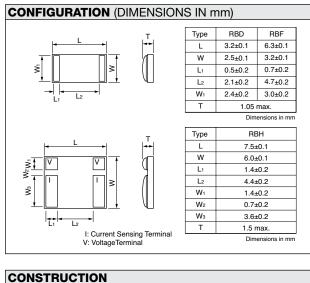


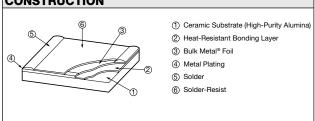
Ultra Precision SMT Current Sense Resistor (Flip-Chip)





significant digits and an R designates the decimal point.

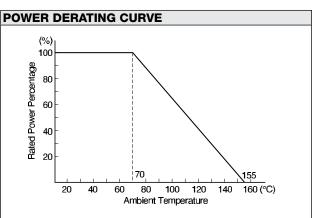




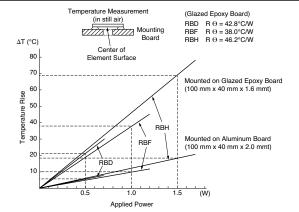
TCR, RESISTANCE RANGE, TOLERANCE, BATED POWER

RATED POWER							
Туре	TCR (ppm/°C) –25°C to 125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 70°C			
	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	0.5			
RBD	0±10 (C) 0±25 (J) 0.1 to 1		± 0.5 (D) ± 1 (F) ± 2 (G) ± 5 (J)	0.5			
RBF	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	-			
	0±10 (C) 0±25 (J)	0.1 to 1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	1			
RBH	0±10 (C) 0±25 (J)	0.01 to 0.1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	1.5			

*Symbols parenthesized are for type number composition.



TEMPERATURE OF RESISTOR SURFACE



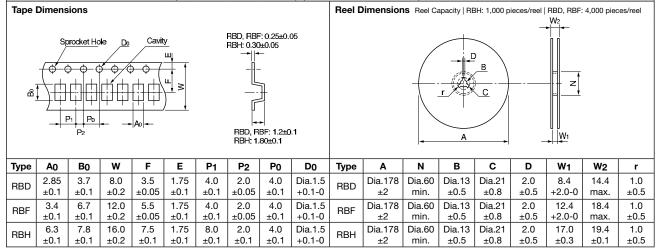
Please use board made of metal for continuous use with 2W at 70°C. Please keep the temperature of board less than 90° C when using the glazed epoxy board.

RBD, RBF, RBH Series



PERFORMANCE						
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data			
Maximum Rated Operating Temperature Working Temperature Range			°C 0 +155°C			
Thermal Shock Overload	-65°C/30 min. ↔ +155°C/30 min., 5 cycles Rated Power x 2.5, 5 sec.	±0.1% ±0.1%	±0.03% ±0.03%			
Low Temperature Storage and Operation Substrate Bending Test	–65°C, No Load, 24 hrs.→ Rated Voltage, 45 min. Substrate Bent 3 mm, 60 sec.	±0.1% ±0.1%	±0.05% ±0.05%			
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to –10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.05% over 10,000 MΩ ±0.1% ±0.1%	±0.01% over 10,000 MΩ ±0.03% ±0.03%			
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.05% ±0.05%	±0.01% ±0.01%			
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs	±0.1%	±0.05%			
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.01%			
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±0.1%	±0.05%			

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)



PRECAUTION IN USING SMD CURRENT SENSE RESISTORS

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

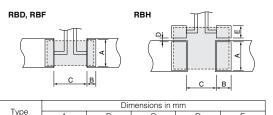
2. Caution in Soldering

- Solder Reflow in Furnace
 - Recommended
 - Peak Temperature: 250+0/-5°C
 - Holding time: 10 sec. max.
 - To cool gradually at room temperature.
- Dipping in Solder (Wave or Still)
 - Recommended
 - Temp. of Solder: 260°C max.
 - Length of Dipping: 10 sec.
- Other

Soldering iron is never recommended. Corrosion-free flux such as rosin is recommended.

- 3. Cleaning
 - Use volatile cleaner such as methylalcohol or propylalcohol.
- 4. Circuit Board Design
- Solder Land Dimensions

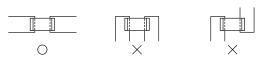
The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example at right.



T							
Type	A	В	С	D	E		
RBD	2.6 to 2.8	0.8	2.0	\sim			
RBF	3.4 to 3.6	1.2	4.5				
RBH	3.8 to 4.0	2.0	4.0	0.5	1.7		
	RBF	RBD 2.6 to 2.8 RBF 3.4 to 3.6	Type A B RBD 2.6 to 2.8 0.8 RBF 3.4 to 3.6 1.2	Type A B C RBD 2.6 to 2.8 0.8 2.0 RBF 3.4 to 3.6 1.2 4.5	A B C D RBD 2.6 to 2.8 0.8 2.0 RBF 3.4 to 3.6 1.2 4.5		

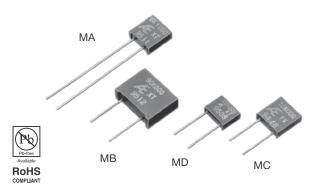
Oircuit Design

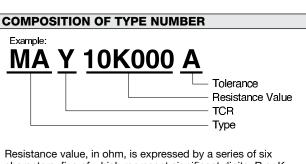
It is recommended that the circuit be drawn so that current may approach, cross and go away from the mounted resistor in one direction as illustrated below. Thicker copper foil should be used if possible.



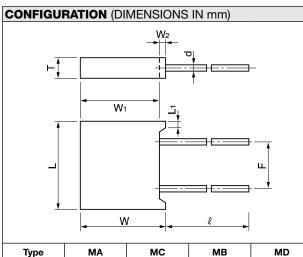


Ultra Precision Resistor (Transfer Molded)





characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



Туре	MA	МС	MB	MD	
L	7.9	±0.2	13.0±0.3	7.4±0.2	
L1	1.0 r	max.	1.5 max.	0.8 max.	
w	8.3-	3±0.2 10.0±0.3		6.0±0.2	
W1	8.0-	±0.2	9.5±0.3	5.7±0.2	
W2	0.3 ו	max.	0.5 max.	0.4 max.	
т	2.8±0.2	2.3±0.2	4.0±0.3	2.3±0.2	
F	3.81±0.25	5.08±0.25 7.5±0.5 5.08		5.08±0.25	
٤	25±10	10±3			
d		Dia. 0.65±0.05			

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER							
Туре	TCR (ppm/°C) -55°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 125°C			
	0±15 (W)	1 to 5	±0.5 (D) ±1 (F)				
ма	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	0.3 (0.2 at			
MC	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 200k	$\begin{array}{c} \pm 0.005 \; (V) \; \pm 0.01 \; (T) \\ \pm 0.02 \; (Q) \; \pm 0.05 \; (A) \\ \pm 0.1 \; (B) \; \pm 0.5 \; (D) \\ \pm 1 \; (F) \end{array}$	150 kΩ or above)			
	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	0.5			
MB	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 400k	$\begin{array}{c} \pm 0.005 \; (V) \; \pm 0.01 \; (T) \\ \pm 0.02 \; (Q) \; \pm 0.05 \; (A) \\ \pm 0.1 \; (B) \; \pm 0.5 \; (D) \\ \pm 1 \; (F) \end{array}$	(0.3 at 200 kΩ or above)			
	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)				
MD	0±5 (X) 0±2.5 (Y)	30 to 100	±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.125			
	0±5 (X)		±0.01 (T) ±0.02 (Q)				

TOD DEGISTANCE DANCE TOI EDANCE

* Symbols in parentheses are for type number composition.

100 to 80k

0±2.5 (Y)

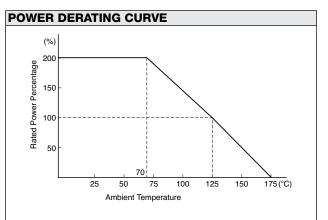
0±1 (Z)**

† Resistance figures are the values obtained by measuring the leads at point 12.7 \pm 3.2 mm away from the base for Type MA and at point 5.0 \pm 1.0 mm for Types MC, MB and MD, but, in case of resistance below 10 ohm, the value at 1.6 \pm 0.6 mm away from the base for all types.

±0.05 (A) ±0.1 (B)

±0.5 (D) ±1 (F)

**Temperature characteristic Z is applicable for temperature range between 0°C and 60°C.



DSCC SPECIFICATIONS

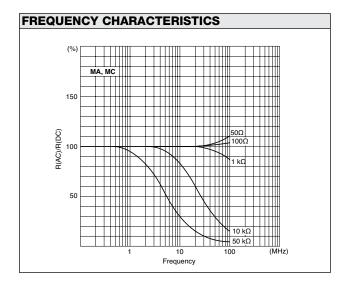
97009

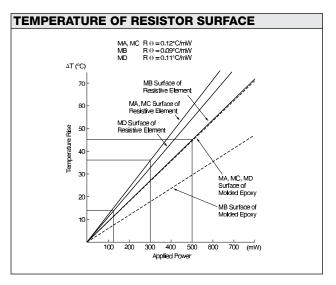
97010 97011



PERFORMANCE			
Parameters	Test Condition	MIL-PRF-55182/9 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		–65°C to	5°C > +175°C 3=350V, MD=250V
Power Conditioning Thermal Shock Overload	125°C, Rated Power, 100 hrs. −65°C/30 min. \leftrightarrow +150°C/30 min., 5 cycles Rated Power x 6.25, 5 sec.	±(0.20%+0.01Ω) ±0.05% ±0.05%	±0.005% ±0.005% ±0.005%
Solderability Resistance to Solvents	Steam Aging 8 hrs., 245°C, 5 sec.	over 95% coverage no damage	over 95% coverage no damage
Low Temperature Storage Low Temperature Operation Terminal Strength	–65°C, 24 hrs. –65°C, Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec	±0.05% ±0.05% ±0.02%	±0.0025% ±0.0025% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo.Pres.: 300V rms. Baro. Pres. 8 mHg: 200V rms. DC 100V, 2 min. +260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.02% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.01%
Shock (Specified Pulse) Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20min., X, Y, each 4 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%
Life	125°C, Rated Voltage, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.015%
Life 70°C Power Rating	70°C, Rated Voltage x 2, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.015%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.5%	±0.015%
Current Noise Voltage Coefficient Thermal EMF		-32 dB 0,0005%/V 1.0 μV/°C	-42 dB 0,00003%/V 1.0 μV/°C

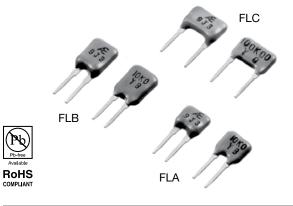
Type MA meets requirements of MIL-PRF-55182/9.

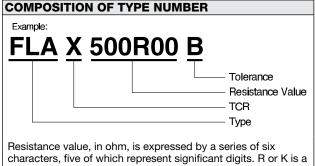




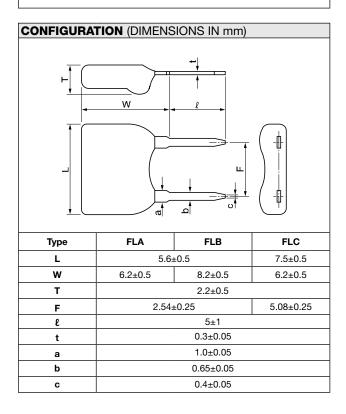


Precision Resistor (Conformally Coated)





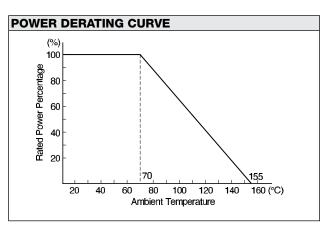
characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER						
Туре	TCR (ppm/°C) -25°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 70°C			
		10 to 30	±0.5 (D) ±1.0 (F)				
FLA	0±5 (X) 0±2.5 (Y)	30 to 100	±0.1 (B) ±0.5 (D)	0.125			
	012.0 (1)	100 to 100k	±0.05 (A) ±0.1 (B)				
	0±5 (X) 0±2.5 (Y)	10 to 30	±0.5 (D) ±1.0 (F)				
FLB		30 to 100	±0.1 (B) ±0.5 (D)	0.25			
		100 to 150k	±0.05 (A) ±0.1 (B)				
	0±5 (X) 0±2.5 (Y)	10 to 30	±0.5 (D) ±1.0 (F)				
FLC		30 to 100	±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D)	0.25			
		100 to 200k	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B)				

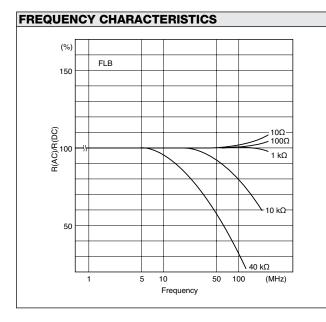
* Symbols parenthesized are for type number composition.

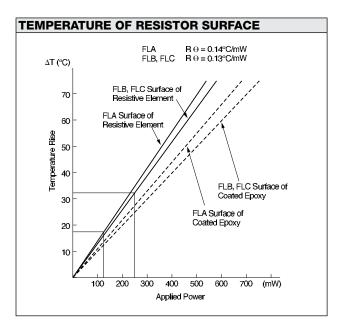
 $\dagger\,$ Resistance figures are the values obtained by measuring at the point 2.5±1.0 mm below the shoulder of leads.





PERFORMANCE	PERFORMANCE						
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data				
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70°C –25°C to +155°C FLA=250V, FLB/FLC=300V					
Temperature Cycling Overload	-25°C/30 min., Room Temperature/5 min., +155°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.0025%				
Solderability Resistance to Solvents	235°C, 2 sec. ● Isopropyl Alcohol ● Trichloroethylene	over 75% coverage no damage	over 75% coverage no damage				
Low Temperature Storage Terminal Strength	–25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.0025% ±0.0025%				
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to –10°C, 90% RH to 98% RH, Rated Voltage,10 cycles (240 hrs.)	±0.03% over 10,000 MΩ ±0.03% ±0.1%	±0.0025% over 10,000 MΩ ±0.0025% ±0.015%				
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.005% ±0.005%				
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.01%				
Life (Moisture Load)	40°C 90% BH to 95% BH, Bated Power 1.5 br – ON		±0.01%				
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.02%	±0.005%				
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.05%	±0.01%				
Current Noise Pressure Cooker Test	121°C, 100% RH, 2 atmospheric, No Load, 100 hrs.	-25 dB ±0.5%	-42 dB ±0.1%				



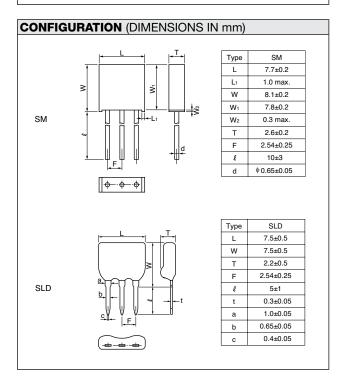




Ultra Precision Resistor 1-2-3 Network



designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.



TCR, RESISTANCE RANGE, TOLERANCE,

RATED POWER							
Туре	TCR (ppm/°C) -55°C to +125°C**		Resistance Range/	Resis Tolerar	Rated Power/		
	Absolute*	Tracking	Element (Ω)***	Absolute*	Matching*	Package (W)	
SM	0±5 (X) 0±2.5 (Y)	See Table 1	50 to 30k	±0.02 (Q) ±0.05 (A) ±0.1 (B)	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B)	0.3 at 125°C	
	0±5 (X)	See	50 to 100	±0.1 (B) ±0.5 (D)	±0.05 (A) ±0.1 (B)	0.25	
SLD	0±3 (X) 0±2.5 (Y)	Table 1	100 to 30k	±0.05 (A) ±0.1 (B)	±0.02 (Q) ±0.05 (A) ±0.1 (B)	at 70°C	

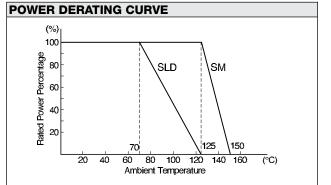
Symbols parenthesized are for type number composition.

-25°C to +125°C for SLD type.

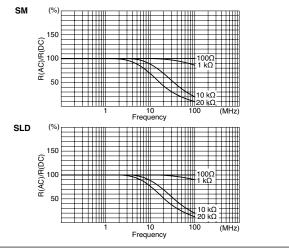
*** Please contact us for the availability.

TABLE 1. TCR TRACKING IS SUBJECT TO RESISTANCE RATIO

of to heolorance hand
TCR Tracking (ppm/°C)
±0.5
±1
±2
±3



FREQUENCY CHARACTERISTICS



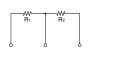


PERFORMANCE-SM						
Parameters	Test Condition		ALPHA Specification		ALPHA Typical Test Data	
		ΔR	∆Ratio	ΔR	∆Ratio	
Maximum Rated Operating Temperature Working Temperature Range				25°C o +150°C		
Thermal Shock Overload	-65° C/30 min.↔ +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.02% ±0.02%	±0.01% ±0.01%	±0.005% ±0.0025%	±0.0025% ±0.001%	
Solderability	245°C, 5 sec.	over 95%	6 coverage	over 95%	coverage	
Resistance to Solvents	 Isopropyl Alcohol + Mineral Spirits Water + Butyl Cellosolve + Monoethanolamine 	no damage		amage no damage		
Low Temperature Storage and Operation Terminal Strength	–65°C, No Load, 24 hrs.→Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.02%	±0.02% ±0.01%	±0.0025% ±0.0025%	±0.001% ±0.001%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. Baro. Pres.: 1066 Pa; AC 200V, 1 min. DC 500V, 2 min. 350°C, 3 sec. +65°C to –10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10 ±0.02% ±0.05%	±0.01% 0,000 MΩ ±0.01% ±0.02%	±0.0025% over 10, ±0.0025% ±0.02%	±0.001% 000 MΩ ±0.001% ±0.01%	
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.01% ±0.02%	±0.005% ±0.01%	±0.0025% ±0.0025%	±0.001% ±0.001%	
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.02%	±0.015%	±0.005%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%	±0.0025%	±0.0015%	
High Temperature Exposure	150°C, No Load, 2,000 hrs.	±0.05%	±0.02%	±0.015%	±0.005%	
Current Noise Voltage Coefficient Thermal EMF		0.00	2 dΒ 05%/V μV/°C	–42 0.0000 1.0 μ	03%/V	

PERFORMANCE-SLD					
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	∆Ratio	ΔR	∆Ratio
Maximum Rated Operating Temperature			7	0°C	
Working Temperature Range			–25°C t	o +125°C	
Thermal Cycling Overload	–25°C/30 min., Room Temperature/5 min., 125°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%	±0.01% ±0.0025%	±0.005% ±0.001%
Solderability Resistance to Solvents			over 75% coverage no damage		coverage mage
Low Temperature Operation Terminal Strength	–25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.01% ±0.01%	±0.0025% ±0.0025%	±0.001% ±0.001%
Dielectric Withstanding Voltage Insulation Resistance	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min.	±0.03% over 10	±0.01%),000 MΩ	±0.0025% over 10,	±0.001% 000 MΩ
Resistance to Soldering Heat Moisture Resistance	350°C, 3 sec. +65°C to –10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% ±0.1%	±0.01% ±0.05%	±0.0025% ±0.03%	±0.001% ±0.01%
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.01% ±0.01%	±0.005% ±0.005%	±0.001% ±0.001%
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%
Life (Moisture Load)	40°C 90% RH to 95% RH, Rated Power 1.5 hrs – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs	±0.02%	±0.01%	±0.005%	±0.0025%
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%

EXAMPLE OF APPLICATION

An application of type SM/SLD (input/feedback resistors for amplifiers) Because the input and the feedback resistors are incorporated into one single element, amplification is not affected by temperature range.

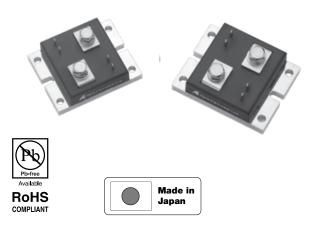




VIN

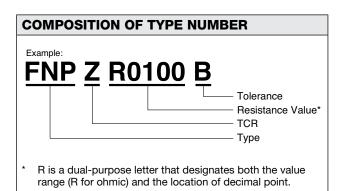


High Power Precision Shunt Resistor, Up to 500W



CONTRUCTION OF MATERIALS

- Base plate: Nickel-plated Copper
- Current terminal: Nickel-plated Copper (T = 1.0 mm)
- Voltage and Pt terminals: Nickel-plated Copper (T = 0.5 mm)
- Package: PPS Injection-molded case



TCR-RESISTANCE VS. TOLERANCE

Tolerance of Built-in Pt100 Sensor:

±[0.8 + 0.008(t)]°C

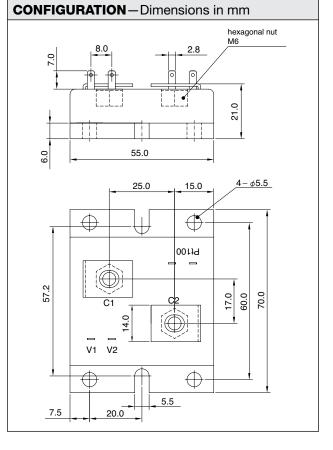
L ()]				
TCR (ppm/°C)	Resistance Range (Ω)	Tolerance (%)	Rated Power (W)	
0 ±1 (Z) 0 ±2.5 (Y) (+25°C to +60°C)	0.001 to 10**	±0.05 (A) ±0.1 (B)	500 (on heat	
0 ±5 (X) (–25°C to +125°C)		±0.5 (D) ±1.0 (F)	sink*)	
 Keep temperature of element surface less than 125°C. ** Please contact us for higher resistance value 				

FEATURES

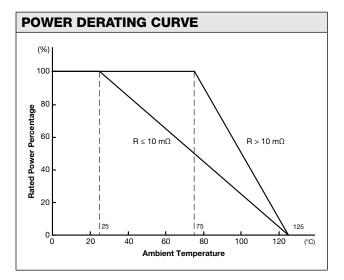
- Temperature coefficient of resistance (TCR) +25°C to +60°C, +25°C ref.: 0 ±1 ppm/°C -25°C to +125°C, +25°C ref.: 0 ±5 ppm/°C
- Utilizing Ni-Cr Bulk Metal[®] Foil Technology for realizing low TCR
- Low thermal resistance with Copper plate
- Improved to 0.1°C/W from 0.3°C/W (conventional model)
- Maximum rated power up to 500W on heat sink
- Extended max. ambient temperature to 125°C (85°C with conventional model)
- Built-in Pt100 sensor monitor temperature of resistive element
 - Easily define size of suitable heat sink
 - As safety function for continuous operation

APPLICATIONS

- Output reference of precision power supply
- Reference of charge-discharge test for high capacity batteries



Alpha Electronics



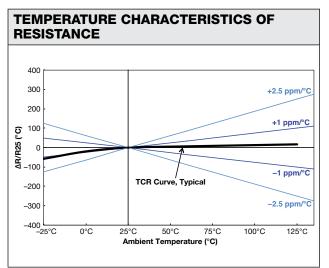
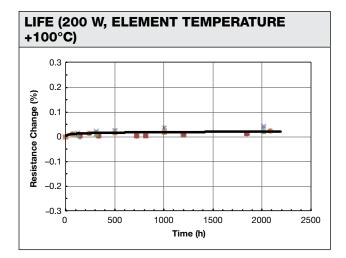
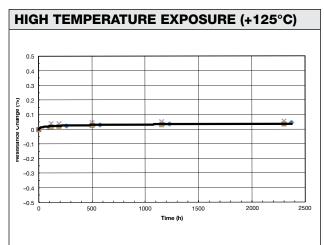


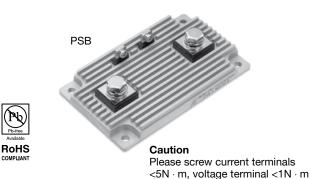
TABLE 2-PERFORMANCE				
PARAMETERS	SPECIF	ICATION		
Maximum Rated Operating Temperature	25°C (R ≤10 mΩ)	75°C (R >10 mΩ)		
Working Temperature Range	–55°C to +125°C			
Maximum Working Current	320 A			
Single Pulse Power Load	50 J (tp <10 msec)			
Dielectric Withstanding Voltage	AC 500 V			
Inductance	<10) nH		
Internal Thermal Resistance	R ₀ <0.1°C/W	V (R >10 mΩ)		
(element/base plate)	R ₀ <0.2°C/W	V (R ≤10 mΩ)		
Life (200 W, Element Temperature 100°C)	±0.2% (2000 h)			
High Temperature Exposure (125°C)	±0.2% (2000 h)			

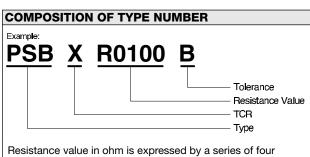




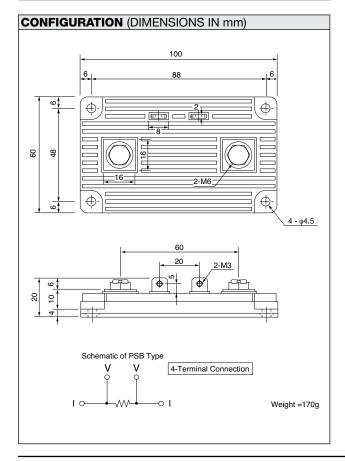


Ultra Precision Shunt Resistor (40 Watts)





significant digits and an R designating the decimal point.



FEATURES

- Excellent temperature characteristics created by Bulk Metal[®] foil technology
- Accurate value on four-terminal wiring, even in low extremity of resistance
- High heat dissipation due to aluminum-clad construction with fins
- Readiness to mount to heat sink or water-cooled radiator
 Availability of threaded balas to fiv eables with service
- Availability of threaded holes to fix cables with screw

APPLICATIONS

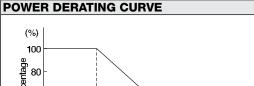
• Current-sensing in precise power supply, motor driver, etc.

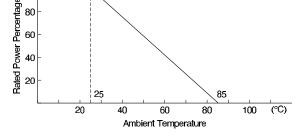
TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

TCR (ppm/°C) 0°C to +60°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 25°C
0±15 (W)	0.001 to 0.005	±0.1 (B) ±0.5 (D) ±1 (F)	12 in free air and
0±5 (X) 0±15 (W)	0.005 to 1		40 On heat sink*

*Thermal resistance of the heat sink 1°C/W.

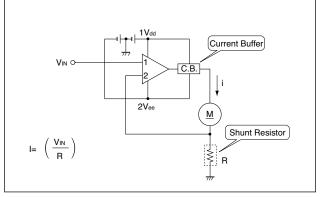
Available to use higher rated power with elevation of cooling effect. Please keep temperature of element surface less than 60°C.





EXAMPLE OF APPLICATIONS

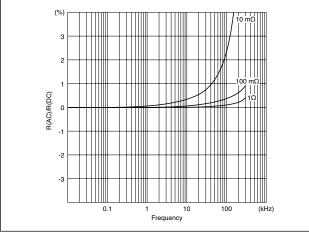
Motor Control Circuit Using Shunt Resistor



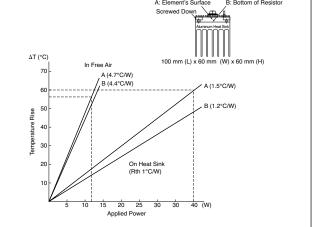


PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Current		–55°C t	°C o +85°C IOA
Power Conditioning	25°C, Rated Power, 96 hrs.	±0.1%	±0.05%
Low Temperature Storage and Operation	–55°C, No Load, 24 hrs.	±0.1%	±0.05%
Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload	Atmo. Pres.: AC 750V, 1 min. DC 500V, 2 min. –55°C, Rated Power Rated Power x 2.5, 5 sec.	±0.05% over 10,000 MΩ ±0.1% ±0.1%	±0.01% over 10,000 MΩ ±0.05% ±0.05%
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.1%	±0.05%
Shock High Frequency Shock	30G, 11 ms., Half-Sine Wave, X, Y, Z, 10 shocks each 10 Hz to 50 Hz to 10 Hz, 1 min. X, Y, Z, 2.0 hrs. each	±0.05% ±0.05%	±0.1% ±0.1%
Life	25°C, Rated Power, 1.5 hrs. – ON, 0.5 hrs. – OFF, 2,000 hrs.	±0.2%	±0.05%
High Temperature Exposure	85°C, No Load, 2,000 hrs.	±0.2%	±0.05%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.01%
Internal Thermal Resistance	Between resistive element and base plate	0.3°	C/W
Thermal Electromotive Force		1 µ ¹	V/°C



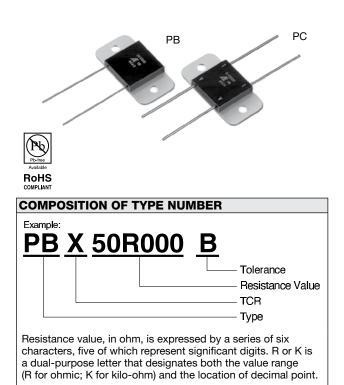


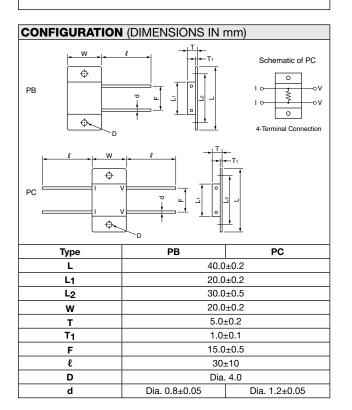






Ultra Precision Power Resistor (10 Watts)



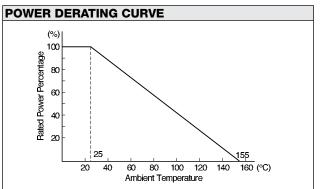


	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER							
Туре	TCR (ppm/°C) -25°C to 125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 25°C				
	0±15 (W)	0.4 to 1	1 to ±5 (F, G, J)					
		1 to 5	±0.5 to ±5 (D, F, G, J)					
РВ		5 to 10	±0.1 to ±5 (B, D, F, G, J)					
	0±15 (W) 0±5 (X) 0±2.5 (Y)	10 to 25	±0.05 to ±5 (A, B, D, F, G, J)					
		25 to 50	±0.02 to ±5 (Q, A, B, D, F, G, J)	2 in free air				
		50 to 50k	±0.01 to ±5 (T, Q, A, B, D, F, G, J)	and				
	0±15 (W)	0.002 to 0.05	±0.5 to ±5 (D, F, G, J)	10				
	0±15 (W) 0±5 (X)	0.05 to 0.1	±0.5 to ±5 (D, F, G, J)	On heat sink **				
PC		0.1 to 5	±0.1 to ±5 (B, D, F, G, J)					
FU	0±15 (W) 0±5 (X)	5 to 10	±0.05 to ±5 (A, B, D, F, G, J)					
	0±3 (X) 0±2.5 (Y)	10 to 25	±0.02 to ±5 (Q, A, B, D, F, G, J)					
		25 to 100	±0.01 to ±5 (T, Q, A, B, D, F, G, J)					

* Symbols in parentheses are for type number composition.

† Resistance figures for type PB are the values obtained by measuring the leads at point 12.7±3.2 mm away from the root, but in case of resistance below 10 ohm, the values at 5.08±0.6 mm away.

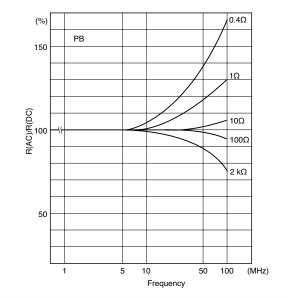
* For heat sinking, an aluminum chassis in 152.4 (L) x 101.6 (W) x 50.8 (H) x 1.0 mm (T) shall be used.



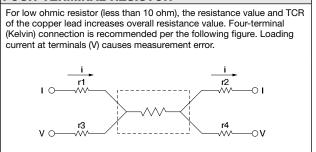


PERFORMANCE			
Parameters	Test Condition	MIL-R-39009 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		–55°C to 75	°C o +155°C 0V PC=32A
Power Conditioning	25°C, Rated Voltage, 96 hrs.	±0.2%	±0.2%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 KV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1 min. DC 500V, 2 min. -55°C, Rated Voltage Rated Voltage x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 2.27 kg (5 pounds),10 sec.	$\pm 0.3\%$ $\pm 0.2\%$ over 10,000 M Ω $\pm 0.3\%$ $\pm 0.3\%$ $\pm 0.5\%$ $\pm 0.2\%$	$\begin{array}{c} \pm 0.005\% \\ \pm 0.005\% \\ \text{over 10,000 } M\Omega \\ \pm 0.005\% \\ \pm 0.01\% \\ \pm 0.05\% \\ \pm 0.005\% \end{array}$
Shock Vibration, High Frequency	100G, 6 ms., Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 4 hrs.	±0.2% ±0.2%	±0.005% ±0.005%
Life	25°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±1.0%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±1.0%	±0.01%
Solderability	245°C, 5 sec.	over 95%	coverage

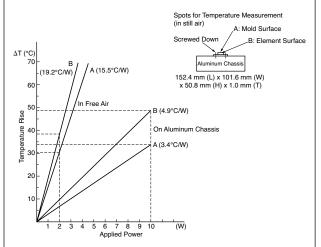




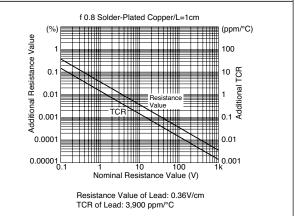
FOUR-TERMINAL RESISTOR



TEMPERATURE OF RESISTOR SURFACE

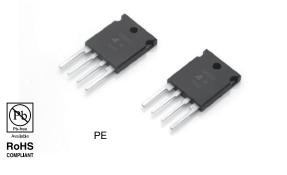


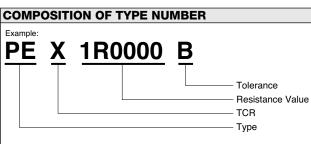
AFFECT OF PB TYPE LEAD FOR RESISTANCE VALUE AND TCR



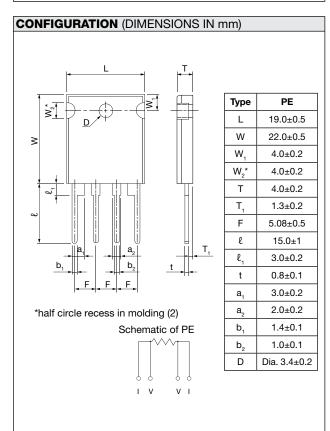


Ultra Precision Shunt Resistor (10 Watts, TO Package)





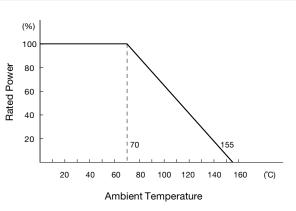
Resistance value, in ohms, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.



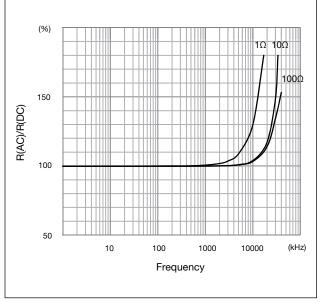
FCR, RESISTANCE RANGE, TOLERANCE, RATED POWER					
TCR (ppm/°C) -25°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 70°C		
0±15 (W)	0.5 to 1	±0.05 to ±5 (A, B, D, F, G, J)			
0±5 (X)	1 to 5	±0.02 to ±5 (Q, A, B, D, F, G, J)	1.5		
0.45.000	5 to 25	±0.02 to ±5 (Q, A, B, D, F, G, J)	in free air and 10		
0±15 (W) 0±5 (X) 0±2.5 (Y)	25 to 500	$\begin{array}{c} \pm 0.01 \ (T), \ \pm 0.02 \ (Q) \\ \pm 0.05 \ (A), \ \pm 0.1 \ (B) \\ \pm 0.5 \ (D), \ \pm 1 \ (F) \\ \pm 2 \ (G), \ \pm 5 \ (J) \end{array}$	on heat sink**		

For heat sinking, an aluminum chassis in 152.4 mm (L) $\times 101.6$ mm (W) $\times 50.8$ mm (H) $\times 1.0$ (T) shall be used.

POWER DERATING CURVE

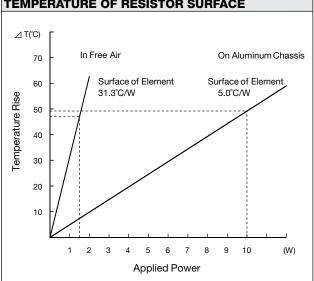


FREQUENCY CHARACTERISTICS





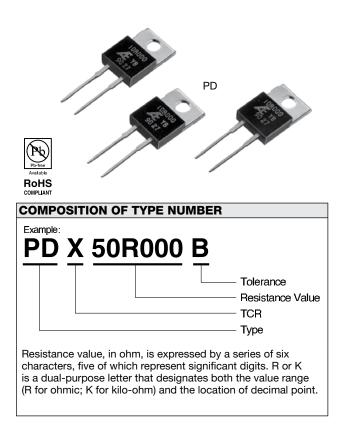
PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Current		–55°C to	°C o +155°C A
Power Conditioning	25°C, Rated Power, 96 hrs.	±0.05%	±0.01%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 KV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1 min. DC 500V, 2 min. -55°C, Rated Power Rated Power x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 2.27 kg (5 pounds), 10 sec.	$\begin{array}{c} \pm 0.01\% \\ \pm 0.01\% \\ \text{over } 10,000 \ M\Omega \\ \pm 0.01\% \\ \pm 0.05\% \\ \pm 0.05\% \\ \pm 0.05\% \end{array}$	$\begin{array}{c} \pm 0.005\% \\ \pm 0.005\% \\ \text{over 10,000 } M\Omega \\ \pm 0.005\% \\ \pm 0.01\% \\ \pm 0.02\% \\ \pm 0.005\% \end{array}$
Shock Vibration, High Frequency	100G, 6 ms., Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 4 hrs.	±0.01% ±0.01%	±0.005% ±0.005%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.02%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±0.05%	±0.02%
Solderability	245°C, 5 sec.	over 95%	coverage

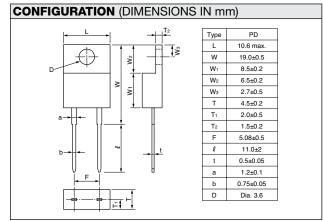


TEMPERATURE OF RESISTOR SURFACE



Ultra Precision Power Resistor (8 Watts, TO-220)



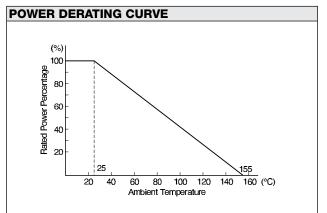


TCR, RESISTANCE RANGE, TOLERANCE, **RATED POWER** TCR (ppm/°C) Resistance Rated Resistance Type –25°C to Range Power (W) Tolerance (%)*† +125°C* at 25°C (Ω) ±1 to ±5 0±15 (W) 0.1 to 1 (F, G, J) 1.5 0±15 (W) ±0.5 to ±5 In free air 1 to 5 0±5 (X) (D, F, G, J) ±0.1 to ±5 and PD 5 to 10 (B, D, F, G, J) 0±15 (W) 8 ±0.05 to ±5 0±5 (X) 10 to 25 On heat (A, B, D, F, G, J) 0±2.5 (Y) sink** ±0.02 to ±5 25 to 10k (Q, A, B, D, F, G, J)

* Symbols in parentheses are for type number composition.

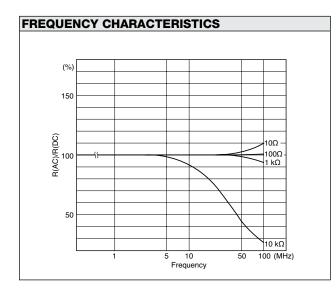
 $\dagger\,$ Resistance figures are the values obtained by measuring the leads at point 5.08±0.6 mm away from the root.

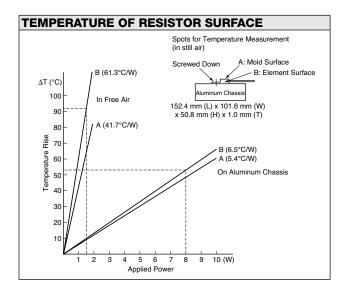
* For heat sinking, an aluminum chassis in 152.4 (L) x 101.6 (W) x 50.8 (H) x 1.0 mm (T) should be used.





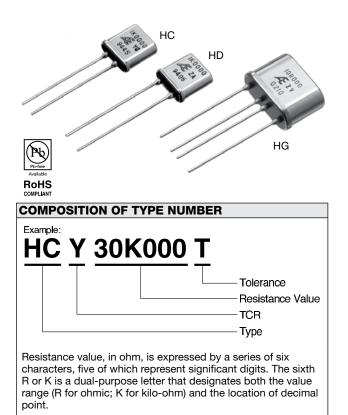
PERFORMANCE			
Parameters	Test Condition	MIL-R-39009 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		–55°C to 25	°C o +155°C 0V A
Power Conditioning	25°C, Rated Voltage, 96 hrs.	±0.2%	±0.02%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 kV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1 min. DC 500V, 2 min. -55°C, Rated Voltage Rated Voltage x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 0.908 kg (2 pounds),10 sec.	$\pm 0.3\%$ $\pm 0.2\%$ over 10,000 M Ω $\pm 0.3\%$ $\pm 0.3\%$ $\pm 0.5\%$ $\pm 0.2\%$	$\begin{array}{c} \pm 0.005\% \\ \pm 0.005\% \\ \text{over 10,000 } M\Omega \\ \pm 0.005\% \\ \pm 0.01\% \\ \pm 0.05\% \\ \pm 0.005\% \end{array}$
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20min., X, Y, Z, each 4 hrs.	±0.2% ±0.2%	±0.005% ±0.005%
Life	25°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±1.0%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±1.0%	±0.01%
Solderability	245°C, 5 sec.	over 95%	coverage







Ultra Precision Resistor (Hermetically Sealed)



CONFIGURATION (DIMENSIONS IN mm) HC, HD Type HG Type ≥ ≥ Туре нс HD HG 19.0±0.3 10.7±0.3 L 10.7±0.3 12.8±0.3 w т 4.3±03 8.8±0.3 2.54±0.25 F 3.81±0.25 5.08±0.25 5.08±0.25 F1 l 30 ± 10 Dia. 0.65±0.05 d Dia. 0.8±0.05 d1

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

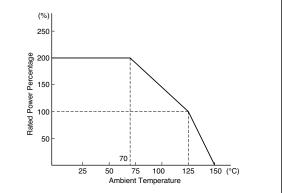
Туре	TCR (ppm/°C) -55°C to +125°C*	Resis- tance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 125°C		
HC HD	0±15 (W)	1 to 5	±0.5 (D) ±1 (F)	- 0.3		
	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)			
	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 120k	$\begin{array}{c} \pm 0.005 \; (V) \; \pm 0.01 \; (T) \\ \pm 0.02 \; (Q) \; \pm 0.05 \; (A) \\ \pm 0.1 \; (B) \; \pm 0.5 \; (D) \; \pm 1 \; (F) \end{array}$			
HG	0±2.5 (Y) 0±1 (Z)**	1 to 10	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)			
		10 to 10k	$\begin{array}{r} \pm 0.005~(V)~\pm 0.01~(T)\\ \pm 0.02~(Q)~\pm 0.05~(A)\\ \pm 0.1~(B)~\pm 0.5~(D)~\pm 1~(F) \end{array}$			

Symbols in parentheses are for type number composition.

† Resistance figures are obtained by measuring the leads at point 12.7±3.2 mm away from the base for type HC and HD, but, in case of resistance below 10 ohm, the value at 1.6±0.6 mm away from the base for all types.

**Temperature characteristic Z is applicable for temperature range between 0°C and 60°C.

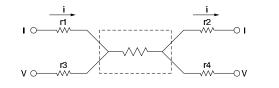
POWER DERATING CURVE



FOUR-TERMINAL (KELVIN) CONNECTION

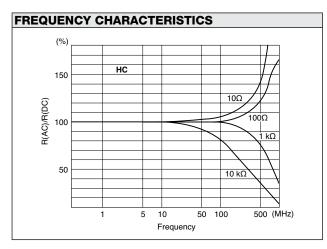
For low ohmic resistor (less than 10 ohm), the resistance value and TCR of the copper lead increases overall resistance value. Four-terminal (Kelvin) connection is recommended per the following figure. Loading current at voltage and current terminals (V, I) causes measurement error.

Four-Terminal Resistor



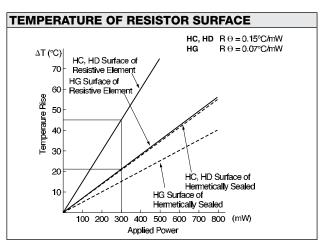


PERFORMANCE						
Parameters	Test Condition	MIL-PRF-55182/9 Specification	ALPHA Typical Test Data			
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		125°C −65°C to +150°C 300V				
Power Conditioning Thermal Shock Overload	125°C, Rated Power, 100 hrs. –65°C/30 min. \leftrightarrow +150°C/30 min., 5 cycles Rated Voltage x 6.25, 5 sec.	±(0.20% +0.01Ω) ±0.05% ±0.05%	±0.0025% ±0.0025% ±0.0025%			
Solderability	Steam Aging 8 hrs., 245°C, 5 sec.	over 95% coverage				
Resistance to Solvents	 Isopropyl Alcohol + Mineral Spirits Water + Butyl Cellosolve + Monoethanolamine 	no damage				
Low Temperature Storage Low Temperature Operation Terminal Strength	-65°C, 24 hrs. -65°C Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05% ±0.02%	±0.0025% ±0.0025% ±0.001%			
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atom. Pres.: 300V rms. Baro. Pres. 8 mHg: 200V rms. DC 100V, 2 min. 260°C, 10 sec. ±2 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.02% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.0025%			
Shock (Specified Pulse) Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, each 4 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%			
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.01%			
70°C Power Rating	70°C, Rated Voltage x 2, 1.5 hrs. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.01%			
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0005%			
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.5%	±0.01%			
Current Noise Voltage Coefficient Thermal EMF		–32 dB 0.0001%/V 1.0 µV/°C	–42 dB 0.00003%/V 0.1 μV/°C			



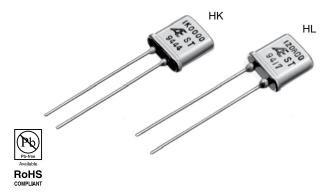
PRECAUTION IN USING HC, HD OR HG RESISTORS

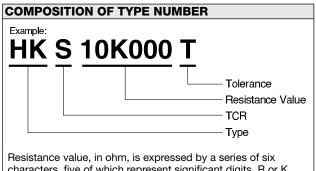
When soldering to mount HC, HD or HG on a board, keep the resistor over 10 mm away from the board surface by using an insulating tube.



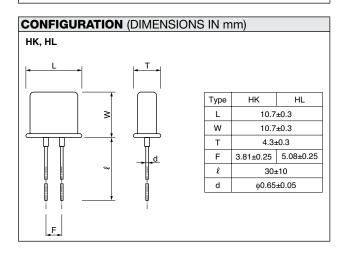


Zero-TCR Ultra Precision Resistor (Hermetically Sealed)





characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

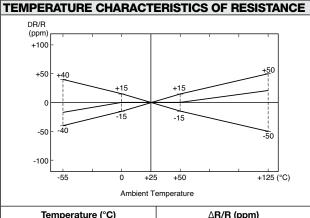


TCR, RESISTANCE RANGE, TOLERANCE,

RATE	RATED POWER						
Туре	TCR	Resistance Range (Ω)	Resistance Tolerance (%)*†	Rated Power (W) at 70°C			
HK HL	Char. S	100 to 100k	$\begin{array}{c} \pm 0.005 \ (V) \\ \pm 0.01 \ (T) \\ \pm 0.02 \ (Q) \\ \pm 0.05 \ (A) \\ \pm 0.1 \ (B) \\ \pm 0.5 \ (D) \\ \pm 1 \ (F) \end{array}$	0.3			

* Symbols parenthesized are for type number composition.

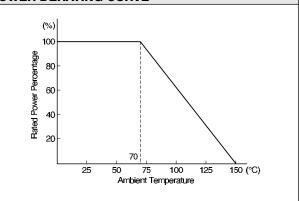
 \dagger Resistance figures are obtained by measuring the leads at point 12.7±3.2 mm away from the root.



Temperature (°C)	∆R/R (ppm)
-55	0±40
0	0±15
+50	0±15
+125	0±50

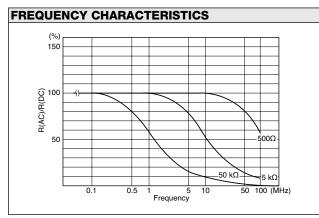
Reference Temperature +25°C

POWER DERATING CURVE





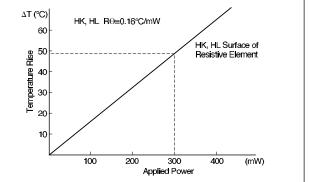
PERFORMANCE				
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data	
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		-65°C to	70°C to +150°C 300V	
Power Conditioning Thermal Shock Overload	25°C, Rated Voltage, 96 hrs. −65°C/30 min. \leftrightarrow +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05%	±0.0025%	
Solderability	245°C, 5 sec.	over 95% coverage	over 95% coverage	
Resistance to Solvents	Isopropyl Alcohol + Mineral Spirits Water + Butyl Cellosolve + Monoethanolamine	no damage	no damage	
Low Temperature Storage Terminal Strength	–65°C, No Load, 24 hrs. → Rated Voltage, 45 min. 0.908 kg (2 pounds),10 sec.	±0.05% ±0.02%	±0.0025% ±0.001%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. Baro. Pres. 8 mHg: AC200V, 1 min. DC 500V, 2 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.05% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.0025%	
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%	
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.01%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.0025%	±0.0005%	
High Temperature Exposure	150°C, No Load, 2,000 hrs.	±0.05%	±0.01%	
Current Noise Voltage Coefficient Thermal EMF		–32 dB 0.0005%/V 1.0 μV/°C	–42 dB 0.00003%/V 0.1 μV/°C	



PRECAUTION IN USING HK OR HL RESISTORS

When soldering to mount HK or HL on a board, keep the resistor over 10 mm away from the board surface by using an insulating tube.





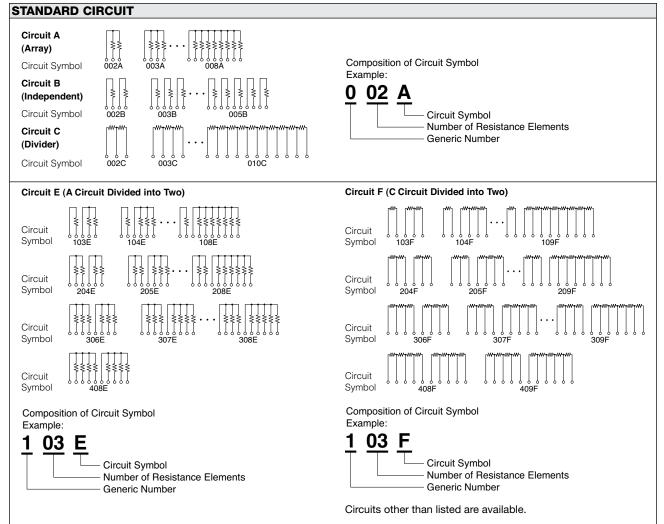
Ultra Precision Resistor Network



Resistor networks from Alpha Electronics, specialists in precision resistors, featuring Bulk Metal® Foil technology, provide excellent performance in TCR tracking, resistance ratio matching and stability.

Characteristics

- Temperature Characteristics of Resistance: 0±5 ppm/°C
- ❷ TCR Tracking: ±1 ppm/°C
- Resistance Ratio Matching: ±0.01%
- Resistance Stability: ±0.005%/year



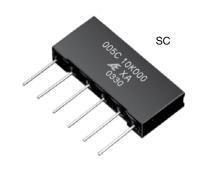
RESISTANCE RANGE AND NUMBER OF ELEMENTS MOUNTABLE					
Туре		Case Encapsu- lated Type	Conformally Coated Type		
		SC	SE	SF	SS
Max. Resistance Value/Element (Ω)		120k	120k	120k	20k
Min. Resistance Value/Element (Ω)		30	30	30	30
Max. Resistance	Value/Package (Ω)	1,200k	00k 600k 240k 10		100k
	Circuit A	8	4	-	5
Maximum	Circuit B	5	5	2	3
Number of Network Elements	Circuit C	10	5	2	5
	Circuit E	8	_	_	4
	Circuit F	9	5	_	4

	TCR (ppm/°C) -25°C to +	125°C	
Tracking			
Absolute	Resistance Ratio (R max./R min.)	TCR Tracking Available	
	1 ≤R max./R min. ≤10	±1	
0±5	10 <r max.="" min.="" r="" td="" ≤100<=""><td>±2</td></r>	±2	
	100 <r max.="" min.<="" r="" td=""><td>±3</td></r>	±3	

Alpha Electronics

RoHS

Ultra Precision Resistor Network (Case-Encapsulated)

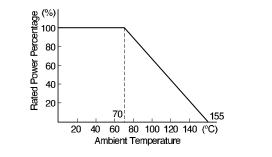


CONFIGURATION (DIMENSIONS IN mm) Туре SC 30.0±0.5 L w 13.0±0.5 > т 5.0±0.5 8±5 l 0.5±0.05 а 0.25±0.05 Multiples of 2.54 F Lead space will be determined depending on circuit and number of elements.

COMPOSITION OF TYPE NUMBER Example: 005C 1K000/99K00 B Q ① ② ④ ④ ⑤ ⑥ ① ① ② ④ ④ ⑤ ⑥ ① Type ④ Pesistance Value (Rn) ⑤ Resistance Tolerance (Absolute) ③ Resistance Value (R1) ⑥ Resistance Tolerance (Matching) Please specify all values for R1 to Rn when you consult or order us.

Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.





TCR, RESI	TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER						
Type	Type TCR (ppm/°C) Resistance Range Max. Resistance Colerance (%)				Rated Power/		
ijpe	–25°C to +125°C	Element (Ω)*	Value Package (Ω)	Absolute**	Matching**	Package (W) at 70°C	
SC	0±5	30 to 120k	1,200k	$\begin{array}{c} \pm 0.01 \ (T) \ \pm 0.02 \ (Q) \\ \pm 0.05 \ (A) \ \pm 0.1 \ (B) \\ \pm 0.5 \ (D) \ \pm 1 \ (F) \end{array}$	$\begin{array}{l} \pm 0.01 \ (T) \ \pm 0.02 \ (Q) \\ \pm 0.05 \ (A) \ \pm 0.1 \ (B) \\ \pm 0.5 \ (D) \ \pm 1 \ (F) \end{array}$	1.5	

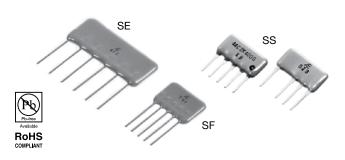
*TCR tracking is dependent on resistance ratio. See Table 1, Ultra Precision Resistor Network datasheet.

**Symbols parenthesized are for type number composition.

PERFORMANCE						
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data		
		ΔR	∆Ratio	ΔR	∆Ratio	
Maximum Rated Operating Temperature Working Temperature Range				°C +155°C	-	
Thermal Shock	–55°C/30 min.↔+155°C/30 min., 5 cycles	±0.05%	±0.01%	±0.01%	±0.005%	
Low Temperature Storage Overload Terminal Strength	–55°C, No Load, 2 hrs. Rated Voltage x 2.5, 5 sec. 0.51 kg (1.123 pounds),10 sec.	±0.05% ±0.05% ±0.05%	±0.01% ±0.01% ±0.01%	±0.005% ±0.0025% ±0.005%	±0.0025% ±0.001% ±0.0025%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to –10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% over 10, ±0.03% ±0.05%	±0.01% 000 MΩ ±0.01% ±0.01%	±0.005% over 10, ±0.005% ±0.015%	±0.0025% 000 MΩ ±0.0025% ±0.005%	
Shock Vibration	100G, 6 ms., Savtooth Wave, X, Y, Z, each 6 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.01% ±0.01%	±0.005% ±0.005%	±0.0025% ±0.0025%	
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%	
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%	
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.03%	±0.01%	±0.01%	±0.005%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.03%	±0.01%	±0.005%	±0.0025%	



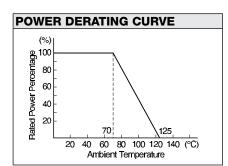
Precision Resistor Network (Conformally Coated)



COMPOSITION OF TYPE NUMBER Example: Description <thDescription</th> Description De

CONFIGURATION (DIMENSIONS IN mm) Туре SE SF SE, SF, SS 29.0±0.5 14.0±0.5 L w 12.5±0.5 10.0±0.5 т ≥ 2.7±0.5 l 5±1 0.3±0.05 t а 1.0±0.5 b 0.65±0.05 0.4±0.05 с Lead space will be determined depending on circuit and number of elements. F Multiple of 2.54

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER									
Туре	TCR (ppm/°C)*	Resistance Range	Maximum Resistance	Resistance Tolerance (%)**		Rated Power/ Package			
	-25°C to +125°C	Element (Ω)	Value Package (Ω)	Absolute	Matching	(W) at 70°C			
SE		30 to 120k	600k	$\begin{array}{c} \pm 0.01 \ (T) \\ \pm 0.05 \ (A) \\ \pm 0.1 \ (B) \\ \pm 0.5 \ (D) \\ \pm 1 \ (F) \\ \pm 1 \ (F) \\ \end{array} \\ \begin{array}{c} \pm 0.5 \ (D) \\ \pm 1 \ (F) \\ \end{array} \\ \begin{array}{c} \pm 0.5 \ (D) \\ \pm 1 \ (F) \\ \end{array} $	±0.05 (A)				1
SF	0±5	30 to 120k	240k			0.5			
SS		30 to 20k	100k				0.5		



SS

7.5±0.5 to

15.5±0.5

7.3±0.5

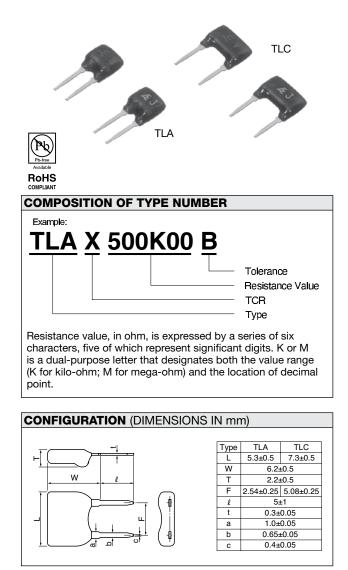
2.2±0.5

*TCR tracking is dependent on resistance ratio. See Table 1, Ultra Precision Resistor Network datasheet. **Symbols parenthesized are for type number composition.

PERFORMANCE						
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data		
		ΔR	∆Ratio	ΔR	∆Ratio	
Maximum Rated Operating Temperature Working Temperature Range		70°C –25°C to +125°C				
Temperature Cycling	-25°C/30 min., Room Temperature/5 min., +125°C/30 min., 5 cycles	±0.05%	±0.01%	±0.01%	±0.005%	
Low Temperature Storage Overload Terminal Strength	–25°C, No Load, 2 hrs. Rated Voltage x 2.5, 5 sec. 0.51 kg (1.123 pounds),10 sec.	±0.05% ±0.05% ±0.05%	±0.01% ±0.01% ±0.01%	±0.005% ±0.0025% ±0.005%	±0.0025% ±0.001% ±0.0025%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min. 350°C. 3 sec.	±0.03% over 10,	±0.01% 000 MΩ	±0.005% over 10,	±0.0025% 000 MΩ	
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% ±0.1%	±0.01% ±0.05%	±0.005% ±0.03%	±0.0025% ±0.005%	
Shock Vibration	50G, 11 ms., Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.01% ±0.01%	±0.005% ±0.005%	±0.0025% ±0.0025%	
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%	
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%	
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.03%	±0.005%	±0.0025%	

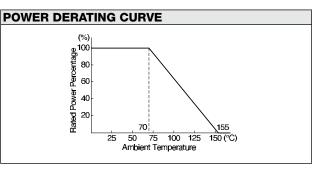
Alpha Electronics

Precision Thin Film Resistor (Conformally Coated)

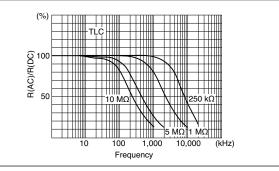


TCR, RESISTANCE RANGE, TOLERANCE, **RATED POWER** TCR (ppm/°C) Resistance Resistance Rated -25°C to +125°C* Туре Range Tolerance Power (W) (Ω) (%)* at 70°C ±0.05 (A) ±0.1 (B) ±0.5 (D) TLA 100K to 5M 0.125 ±1 (F) 0±10 (C) ±0.02 (Q) 0±5 (X) ±0.05 (A) TLC 200K to 10M ±0.1 (B) 0.25 ±0.5 (D) ±1 (F)

* Symbols in parentheses are for type number composition.



FREQUENCY CHARACTERISTICS



PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Max. Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70°C -25°C to +155°C TLA = 250V, TLC = 300V	
Temperature Cycling Overload	-25°C/30 min., Room Temperature/5 min., +155°C/30 min., 5 cycles Rated Voltage \times 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.0025%
Solderability Resistance to Solvents	235°C, 2 sec. Isopropyl Alcohol	over 75% coverage no damage	
Low Temperature Storage Terminal Strength	–25°C, No Load, 24 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.0025% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to –10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% over 10,000 MΩ ±0.03% ±0.1%	±0.0025% over 10,000 MΩ ±0.01% ±0.05%
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.01%
Storage Life	15°C to 35°C,15% RH to 75% RH, No Load, 10,000 hrs.	±0.02%	±0.01%
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.05%	±0.02%
Current Noise		–25 dB	–35 dB

CLA, CLB, KLC, NLA, NLB, NMP, NMQ Series



Ultra Precision Thermosensitive Resistor

This ultra precision thermosensitive resistor is a new type of resistor produced by the application of Alpha foil resistor technology. It is made of material only a few µm thick and responds rapidly to temperature changes. The metal foil that is used has a resistivity that varies linearly with temperature change. Strict control of foil composition maintains uniform quality without fluctuation of temperature characteristics of resistance. This thermosensitive resistor is produced by the same fine photo-etching technology used in the metal foil precision resistors. The pattern is ideally designed for temperature detection, providing small size and rapid response.

Characterisitics

KLC

RoHS

• Since the resistance is provided by metal foil, the resistance is highly stable with little change over time

CI B

NLB

NMO

- Temperature characteristics of resistance are almost linear
- Response to temperature changes is rapid

CLA

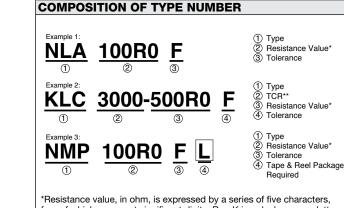
- This thermosensitive resistor is small and low-priced
- G Highly accurate with tolerance of resistance values ±0.5%
- Temperature characteristics can be freely adjusted (KLC type)

NLA

NMP

Main Applications

- Cold-junction reference for thermocouple
- Temperature-compensation in load cell
- Temperature-compensation device in semiconductor circuit
- Temperature-sensing device

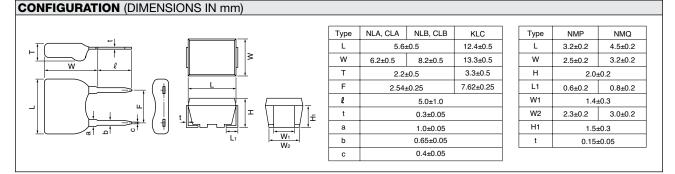


*Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

**Specify a desired TCR, following the type, in four-digit coding. The example "3000" means 3,000 ppm/°C while "0500" means 500 ppm/°C.

TAPE AND REEL PACKAGE (BASED ON EIA-481-1)

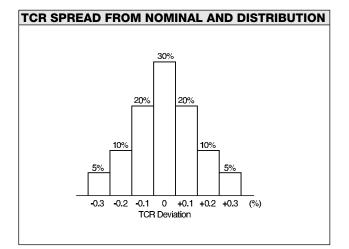
For details, refer to MP, MQ Series datasheet.

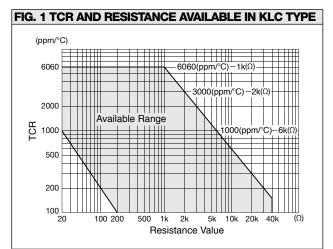


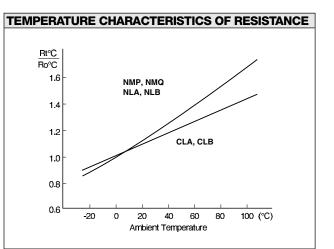
TCR,	RESISTANCE RANGE, TOL	ERANCE, R	ATED POWER	
Туре	TCR (ppm/°C)	Resistance Range (Ω)	Resistance Tolerance (%) at 0°C	Rated Power (W) at 70°C
NMP	+6,060±2% (0 to 25°C)	5 to 250		0.1
NMQ	+6,260±2% (0 to 50°C) +6,660±2% (0 to 100°C) Rt=R ₀ (1+At+Bt ²) A:5.851E-03 B:7.382E-06	5 to 500		0.125
NLA	+6,060±1% (0 to 25°C) +6,260±1% (0 to 50°C)	5 to 500	±0.5 (D) *	0.125
NLB	+6,660±1% (0 to 100°C) +6,660±1% (0 to 100°C) Rt=R ₀ (1+At+Bt ²) A:5.851E-03 B:7.382E-06	5 to 1k	±1.0 (F) ±2.0 (G) ±5.0 (J)	0.25
CLA	+4,250±1% (0 to 100°C)	5 to 100		0.125
CLB	+4,230±1% (010100 C)	5 to 200		0.25
KLC	See Fig.1 on next page	9		0.25

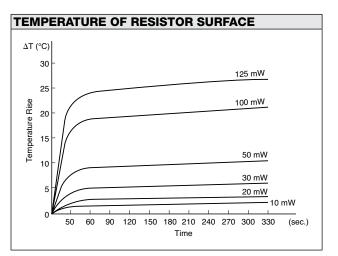
*Symbols parenthesized are for type number composition.



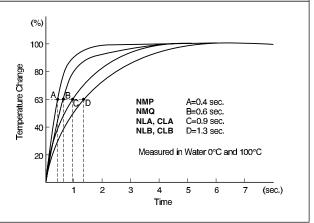








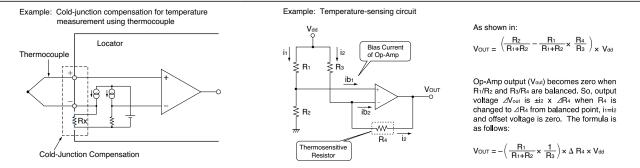
RESPONSE TIME TO TEMPERATURE CHANGE



CLA, CLB, KLC, NLA, NLB, **NMP, NMQ Series**

PERFORMANCE				
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data	
Working Temperature Range Max. Rated Operating Temp. Maximum Working Voltage		-25°C to +125°C 70°C NMP: 50V; NMQ: 100V NLA, CLA: 250V; NLB, CLB, KLC: 300V		
Temperature Cycling Overload	–25°C/30 min., Room Temperature/5 min., +125°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.2% ±0.2%	±0.03% ±0.03%	
Solderability Resistance to Solvents	235°C, 2 sec. ● Isopropyl Alcohol ● Trichloroethylene	over 75% coverage no damage		
Low Temperature Storage Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds),10 sec.	±0.2% ±0.2%	±0.03% ±0.03%	
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.2% over 10,000 MΩ ±0.2% ±0.5%	±0.03% over 10,000 MΩ ±0.01% ±0.02%	
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.2% ±0.2%	±0.03% ±0.03%	
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.5%	±0.03%	
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.5%	±0.03%	
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.5%	±0.05%	
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±1.0 %	±0.1 %	

APPLICATIONS OF THERMOSENSITIVE RESISTORS



PRECAUTION IN USING NMP AND NMQ RESISTORS

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

> (°C) رن) 350م <u>او</u>

등 310

сі 270

230

Applicable

Not Applicable

5 10 20 30 40 50 60 (sec)

Length of contact

2. Caution in Soldering

- Hand Soldering
- Hand soldering is applicable as shown at right.
 - Recommended
 - Temperature of Iron Tip: 240°C to 270°C
 - · Power of Iron: 20W or less
 - Diameter of Tip: Dia. 3 mm max.
- O Solder Reflow in Furnace
- Recommended
- Peak Temperature: 250+0/-5°C Holding time: 10 sec. max.
- O Dipping in Solder (Wave or Still)
 - Recommended
 - Temp. of Solder: 260°C max.
 - Length of Dipping: 10 sec. max.
 - To cool gradually at room temperature
- Other

Corrosion-free flux, such as rosin, is recommended.

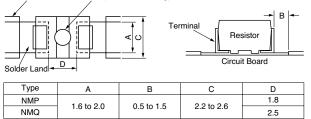
Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol. 4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.

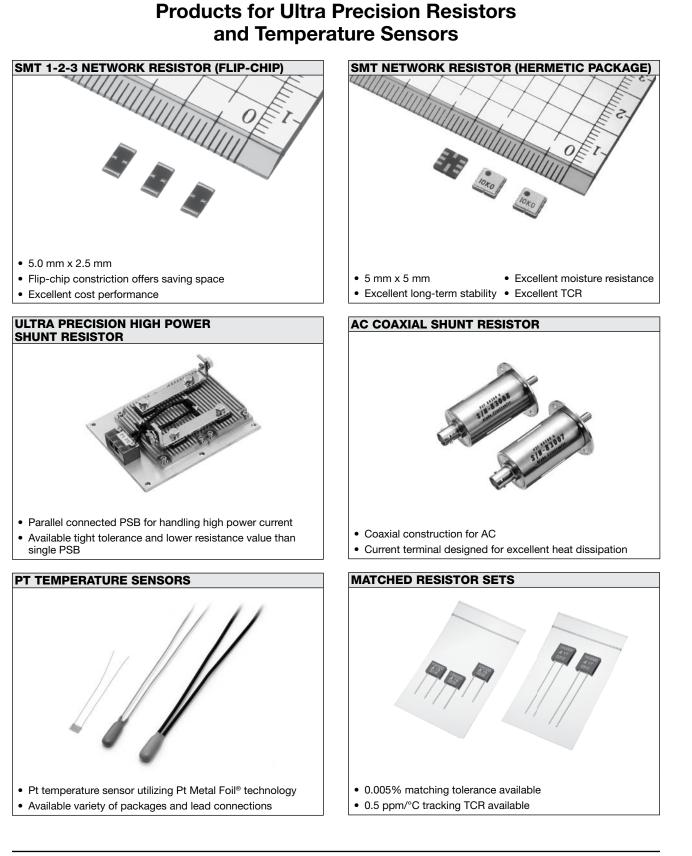
Solder Resist Adhesive (in wave soldering)



Dimensions in mm

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.



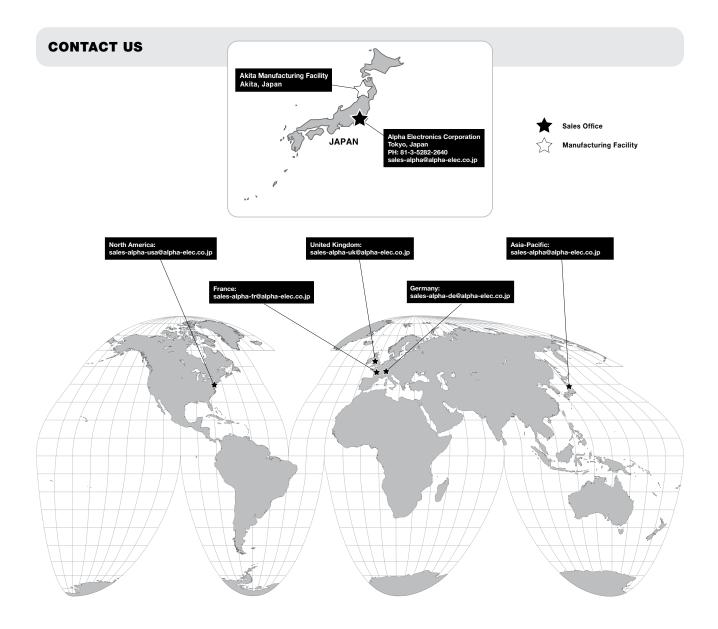




Product and Contact Information

PRODUCT LISTING

Bulk Metal[®] Foil Ultra Precision Resistors Precision Thin Film Resistors Thermosensitive Resistors Standard Resistors



VPG Foil Resistors

Vishay Foil Resistors • Alpha Electronics • Powertron

VPG Foil Resistors stands for unparalleled precision, stability and reliability. Our resistor portfolio encompasses a wide variety of configurations and packages designed to surpass the requirements of even the most demanding applications.

Represented by the premier brands Vishay Foil Resistors, Alpha Electronics, and Powertron, our unique Bulk Metal® Foil technology outperforms all other resistor technologies. Continuously refined since its introduction in 1962, this ultra-precision technology is the solution of choice due to a distinct technical advantage over other options — the ability to deliver a completely customizable solution for any application.

To complement our extensive portfolio of highperformance foil resistors, we also offer decade boxes, standard resistors, exceptional precision thin film and power resistors including special construction configurations to meet the requirements of high temperature applications.

Portfolio Performance Highlights

Extremely low TCR: 0.2 ppm/°C typical

TCR tracking available to 0.1 ppm/°C

Excellent load-life stability/ratio stability: $\pm 0.002\%$ max ΔR per MIL standard; ultra long term stability: <1 ppm/year

Very low resistance values from 0.0005 Ω

Any 6-digit value in the resistance range available at no additional cost with any tolerance (to 0.001%)

High power up to 2500 W

Shelf life: 2 ppm over more than six years

Rapid thermal stabilization: <1 s

Thermal EMF: 0.05 µV/°C

Electrostatic discharge (ESD): to at least 25 kV

Non-inductive: <0.08 µH

Certification to NIST standards

Special design to meet high temperature application requirements up to +240°C ambient temperature







vpgfoilresistors.com

About VPG Foil Resistors

About Our Brands







Vishay Foil Resistors Bulk Metal® Foil resistors provide extremely low temperature coefficient of resistance (TCR) and exceptional long-term stability through temperature extremes. The Vishay Foil Resistors portfolio includes discrete resistors and resistor networks in surface-mount and through-hole (leaded) configurations, precision trimming potentiometers, and discrete chips for use in hybrid circuits, with customized chip resistor networks and arrays available. We continue to develop, manufacture and market new types of Bulk Metal Foil resistors, including military-establishedreliability components (EEE-INST-002, DLA, CECC, ESA, ER, QPL, etc).

Alpha Electronics has been supplying ultra-precision Bulk Metal® Foil resistors to engineers from Japan with "Stability, Accuracy, and Reliability" since 1978. The resistance stability of Alpha foil resistor technology against changes in temperature and over time makes the devices excellent metrological standard resistors as well. Without needing the oil baths required by conventional standard resistors, they are a popular choice by national standard institutes and local calibration laboratories for primary and secondary standards. Alpha's standard resistors are available in a variety of models to fit a wide range of applications. Our ultra-precision thermosensitive resistor features a resistivity that varies linearly with temperature change, and is ideally designed for temperature detection and compensation applications with small size and rapid response.

Powertron is dedicated to the development, manufacturing and marketing of high-precision Bulk Metal[®] Foil, current sense and thick film resistors for use in diverse applications. Made in Germany, with local customer service and technical support, we offer a full complement of resistors for accurate, precise and high-power circuits (up to 2500 W), with full customization capabilities to support virtually any package type. We focus on delivering solutions with the best combination of power ratings, TCR and resistance ranges. As a result, our products are used throughout the world in high-precision medical, aerospace, military and industrial applications.

Contact us at foil@vpgsensors.com





vpgfoilresistors.com

Vishay Foil Resistors • Alpha Electronics • Powertron







Contact

sales-alpha@alpha-elec.co.jp

alpha-elec.co.jp

© Copyright 2020 Vishay Precision Group. ® Registered trademarks of Vishay Precision Group. All rights reserved. Printed in Japan. Specifications subject to change without notice.